



DOCUMENTATION - DOKUMENTATION - DOCUMENTACIÓN

POMPE / PUMP / PUMPE / BOMBA

EOS 02-C85

**PNEUMATIQUE / PNEUMATIC
PNEUMATISCHE / NEUMÁTICA**

Notice / Manual / Betriebsanleitung / Libro : 582.052.110 - 1605

Date / Datum / Fecha : 27/05/16

Annule / Supersede / Ersetzt / Anula :

Modif. / Änderung :

**NOTICE ORIGINALE / TRANSLATION FROM THE ORIGINAL MANUAL
/ ÜBERSETZUNG DER ORIGINAL BETRIEBSANLEITUNG
/ TRADUCCIÓN DEL MANUAL ORIGINAL**

IMPORTANT : Lire attentivement tous les documents avant le stockage, l'installation ou la mise en service du matériel concerné (à usage strictement professionnel).

Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

WICHTIGER HINWEIS: Vor Lagerung, Installation oder Inbetriebnahme des Geräts bitte sämtliche Dokumente sorgfältig lesen (Einsatz nur von geschultem Personal).

IMPORTANTE : Lea con atención todos los documentos antes de almacenar, instalar o poner en marcha el equipo (uso exclusivamente profesional).

PHOTOS ET ILLUSTRATIONS NON CONTRACTUELLES. MATERIELS SUJETS A MODIFICATION(S) SANS PREAVIS.

THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

ALLE IN DIESEM DOKUMENT ENTHALTENEN SCHRIFTLICHEN ANGABEN UND ABBILDUNGEN STELLEN DIE NEUESTEN

PRODUKTINFORMATIONEN DAR. WIR BEHALTEN UNS DAS RECHT VOR, JEDERZEIT OHNE VORANKÜNDIGUNG ÄNDERUNGEN VORZUNEHMEN.

LAS FOTOGRAFÍAS E ILUSTRACIONES NO SON VINCULANTES. LOS MATERIALES ESTÁN SUJETOS A CAMBIOS SIN PREVIO AVISO.

KREMLIN - REXSON

150, avenue de Stalingrad

93 245 - STAINS CEDEX - France

☎ : 33 (0)1 49 40 25 25 Fax : 33 (0)1 48 26 07 16

www.kremlin-rexson.com



<p align="center">FR</p> <p>Pour une utilisation sûre, il est de votre responsabilité de :</p> <ul style="list-style-type: none"> • Lire attentivement tous les documents contenus dans le CD joint avant la mise en service de l'équipement, • D'installer, d'utiliser, d'entretenir et de réparer l'équipement conformément aux préconisations de KREMLIN REXSON ainsi qu'aux réglementations nationales et/ou locales, • Vous assurez que les utilisateurs de cet équipement ont été formés, ont parfaitement compris les règles de sécurité et qu'ils les appliquent. 	<p align="center">UK</p> <p>To ensure safe use of the machinery, it is your responsibility to:</p> <ul style="list-style-type: none"> • Carefully read all documents contained on the enclosed CD before putting the machinery into service, • Install, use, maintain and repair the machinery in accordance with KREMLIN REXSON's recommendations and national and/or local regulations, • Make sure that the users of the machinery have received proper training and that they have perfectly understood the safety rules and apply them. 	<p align="center">DE</p> <p>Eine sichere Nutzung setzt voraus, dass Sie: :</p> <ul style="list-style-type: none"> • alle in der CD enthaltenen Dokumente vor der Inbetriebnahme der Anlage aufmerksam lesen, • die Anlage im Einklang mit den Empfehlungen von KREMLIN REXSON sowie mit den nationalen und/oder lokalen Bestimmungen installieren, verwenden, warten und reparieren, • sich vergewissern, dass die Nutzer dieser Anlage angemessen geschult wurden, die Sicherheitsbestimmungen verstanden haben und sie anwenden.
<p align="center">ES</p> <p>Para una utilización segura, será de su responsabilidad:</p> <ul style="list-style-type: none"> • leer atentamente todos los documentos que se incluyen en el CD adjunto antes de la puesta en servicio del equipo, • instalar, utilizar, efectuar el mantenimiento y reparar el equipo con arreglo a las recomendaciones de KREMLIN REXSON y a la normativa nacional y/o local, • cerciorarse de que los usuarios de este equipo han recibido la formación necesaria, han entendido perfectamente las normas de seguridad y las aplican. 	<p align="center">IT</p> <p>Per un uso sicuro, vi invitiamo a:</p> <ul style="list-style-type: none"> • leggere attentamente tutta la documentazione contenuta nel CD allegato prima della messa in funzione dell'apparecchio, • installare, utilizzare, mantenere e riparare l'apparecchio rispettando le raccomandazioni di KREMLIN REXSON, nonché le normative nazionali e/o locali, • accertarvi che gli utilizzatori dell'apparecchio abbiano ricevuto adeguata formazione, abbiano perfettamente compreso le regole di sicurezza e le applichino. 	<p align="center">PT</p> <p>Para uma utilização segura, é da sua responsabilidade:</p> <ul style="list-style-type: none"> • Ler atentamente todos os documentos incluídos no CD em anexo antes de pôr o equipamento em funcionamento, • Proceder à instalação, utilização, manutenção e reparação do equipamento de acordo com as preconizações de KREMLIN REXSON, bem como com outros regulamentos nacionais e/ou locais aplicáveis, • Assegurar-se que os utilizadores do equipamento foram devidamente capacitados, compreenderam perfeitamente e aplicam as devidas regras de segurança.
<p align="center">NL</p> <p>Voor een veilig gebruik dient u:</p> <ul style="list-style-type: none"> • alle document op de bijgevoegde cd aandachtig te lezen alvorens het apparaat in werking te stellen, • het apparaat te installeren, gebruiken, onderhouden en repareren volgens de door KREMLIN REXSON gegeven aanbevelingen en overeenkomstig de nationale en/of plaatselijke reglementeringen, • zeker te stellen dat de gebruikers van dit apparaat zijn opgeleid, de veiligheidsregels perfect hebben begrepen en dat zij die ook toepassen. 	<p align="center">SE</p> <p>För en säker användning av utrustningen ansvarar ni för följande:</p> <ul style="list-style-type: none"> • Läs noga samtliga dokument som finns på den medföljande cd-skivan innan utrustningen tas i drift. • Installera, använd, underhåll och reparera utrustningen enligt anvisningarna från KREMLIN REXSON och enligt nationella och/eller lokala bestämmelser. • Försäkra er om att användare av denna utrustning erhållit utbildning, till fullo förstått säkerhetsföreskrifterna och tillämpar dem. 	<p align="center">FI</p> <p>Käytön turvallisuuden varmistamiseksi velvollisuutesi on:</p> <ul style="list-style-type: none"> • Lukea huolella kaikki CD:llä olevat asiakirjat ennen laitteiston käyttöönottoa, • Noudattaa laitteiston asennuksessa, käytössä, kunnossapidossa ja huollossa KREMLIN REXSON in suosituksia sekä kansallisia ja/tai paikallisia määräyksiä, • Varmistaa, että laitteiston käyttäjät ovat koulutettuja ja ymmärtävät täysin turvallisuusmääräykset ja miten niitä sovelletaan.
<p align="center">PL</p> <p>Dla zapewnienia bezpiecznego użytkowania na użytkownika spoczywa obowiązek:</p> <ul style="list-style-type: none"> • Uważnego zapoznania się ze wszystkimi dokumentami znajdującymi się na załączonej płycie CD przed pierwszym uruchomieniem urządzenia, • Instalowania, użytkowania, konserwacji i naprawy urządzenia zgodnie z zaleceniami firmy KREMLIN REXSON oraz z przepisami miejscowymi, • Upewnienia, że wszyscy przeszkoleni użytkownicy urządzenia zrozumieli zasady bezpieczeństwa i stosują się do nich. 	<p align="center">CS</p> <p>Pro bezpečné používání jste povinni:</p> <ul style="list-style-type: none"> • Před uvedením zařízení do provozu si pozorně přečíst veškeré dokumenty obsažené na příloženém CD, • Nainstalovat, používat, udržovat a opravovat zařízení v souladu s pokyny firmy KREMLIN REXSON a s národními a/nebo místními legislativními předpisy, • Ujistit se, že uživatelé tohoto zařízení byli vyškoleni, že dokonale pochopili bezpečnostní pravidla a že je dodržují. 	<p align="center">RU</p> <p>Для целей безопасного использования необходимо:</p> <ul style="list-style-type: none"> • Ознакомиться со всеми документами, содержащимися в прилагаемом компакт-диске до ввода оборудования в эксплуатацию; • Устанавливать, использовать, производить техническое обслуживание и ремонт оборудования в соответствии с рекомендациями KREMLIN REXSON и национальным и/или местным законодательством; • Убедиться, что пользователи настоящего оборудования прошли подготовку, надлежащим образом усвоили правила безопасности и обеспечивают их соблюдение.

Déclaration(s) de conformité au verso de ce document / Declaration(s) of conformity at the back of this document / Konformitätserklärung(en) auf der Rückseite dieser Unterlage / Declaración (es) de conformidad en el reverso de este documento / Dichiarazione/i di conformità sul retro del presente documento / Declaração(ões) de conformidade no verso do documento / Conformiteitsverklaring(en) op de keerzijde van dit document / Försäkran om överensstämmelse på omstående sida av detta dokument / Vaatimustenmukaisuusvakuutukset tämän asiakirjan kääntöpuolella / Deklaracja(e) zgodności na odwrocie dokumentu / Prohlášení o shodě se nachází/nacházejí na zadní straně tohoto dokumentu / Сертификат(ы) соответствия расположены на оборотной стороне настоящего документа

VALABLE JUSQU'AU 19 AVRIL 2016
VALID UNTIL 19 APRIL 2016
GÜLTIG BIS ZUM 19. APRIL 2016
VALIDEZ HASTA EL 19 DE ABRIL DE 2016
VALIDO FINO AL 19 APRILE 2016
APLICÁVEL ATÉ 19 DE ABRIL DE 2016
GELDIG TOT 19 APRIL 2016
GÄLLER TILL OCH MED DEN 19 APRIL 2016
VOIMASSA 19.4.2016 SAAKKA
WAŻNOŚĆ DO 19 KWIETNIA 2016 R.
PLATÍ DO 19. DUBNA 2016
ДЕЙСТВИТЕЛЬНО ДО 19 АПРЕЛЯ 2016 ГОДА



DECLARATION CE DE CONFORMITE
EC DECLARATION OF CONFORMITY
EG KONFORMITÄTSEKLRÄRUNG
DECLARACIÓN CE DE CONFORMIDAD
DICHIARAZIONE CE DI CONFORMITÀ
DECLARAÇÃO CE DE CONFORMIDADE
EG-VERKLARING VAN OVEREENSTEMMING
EG-FÖRSÄKRAN OM ÖVERENSSTÄMMESE
EY-VAATIMUKSEN MUKAISUUSVAKUUTUS
DEKLARACJA ZGODNOŚCI CE
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ДЕКЛАРАЦИЯ СООТВЕТСТВИЯ CE

Le fabricant / The manufacturer / Der Hersteller
/ El fabricante / Il produttore / O fabricante
/ De fabrikant / Tillverkare / Valmistaja / Producent / Výrobce
/ Изготовитель:

KREMLIN REXSON
150, avenue de Stalingrad
93 240 - STAINS - FRANCE
Tél. 33 (0)1 49 40 25 25 - Fax : 33 (0)1 48 26 07 16

Déclare que le matériel désigné ci-après / Herewith declares that the equipment / erklärt hiermit, dass die / Declara que el material designado a continuación / Dichiaro che il materiale sottoindicato / Declara que o material a seguir designado / verklaart dat de hieronder aangeduide apparatuur / Kungör att den utrustning som anges här nedan / ilmoittaa, että alla mainitut laitteistot / Oświadczka, że wymienione poniżej urządzenia / Prohlašuje, že níže uvedené vybavení / Декларирует, что ниженазванное оборудование:

POMPE PNEUMATIQUE INTENSIVE™ & POMPE AIRMIX® INTENSIVE™ A MOTEUR DIFFERENTIEL
/ INTENSIVE™ AIRSPRAY PUMP & INTENSIVE™ AIRMIX® PUMP WITH DIFFERENTIAL AIR MOTOR
/ AIRMIX® PUMPE UND PNEUMATISCHE PUMPE MIT DIFFERENZIAL-LUFTMOTOR
/ BOMBA NEUMÁTICA INTENSIVE™ Y BOMBA AIRMIX® INTENSIVE™ CON MOTOR DIFERENCIAL

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Est conforme à la législation d'harmonisation de l'Union applicable suivante / Is in conformity with the relevant Union harmonisation legislation / Erfüllt die einschlägigen Harmonisierungsrechtsvorschriften der Union / es conforme con la legislación de armonización pertinente de la Unión / è conforme alla pertinente normativa di armonizzazione dell'Unione / in overeenstemming met de desbetreffende harmonisatiewetgeving van de Unie / med den relevanta harmoniserade unionslagstiftningen / on asiaa koskevan unionin yhdenmukaistamislainsäädännön vaatimusten mukainen / jest zgodny z odpowiednimi wymaganiami unijnego prawodawstwa harmonizacyjnego / Shoduje se s následující příslušnou evropskou harmonizační legislativou / Соответствует следующим стандартизированным нормам Союза

Directive ATEX / ATEX Directive / ATEX Richtlinie / Directiva ATEX / Direttiva ATEX / Diretiva ATEX
/ ATEX-Richtlijn / ATEX-direktivet / ATEX-direktivi / Dyrektywa ATEX / Směrnice ATEX / Директива ATEX



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94/9/CE

Dominique LAGOUGE

Directeur Général / Chief Executive Officer / Generaldirektor
/ Director General / Direttore Generale / Director Geral / Algemeen
Directeur / Generaldirektör / Pääjohtaja / Dyrektor Naczelny
/ Dyrektor Generalny / Generální ředitel / Генеральный директор

Fait à Stains, le / Established in Stains, on / Geschehen zu Stains, am / En Stains, a / Redatto a Stains, / Vastgesteld te Stains, / Utformat i Stains, den / Stains, Ranska, / Sporządzono w Stains, dnia / Stains, dnia / Издано в г. Стен (Stains) 16/04/2014 - 04/16/2014

VALABLE A PARTIR DU 20 AVRIL 2016
VALID FROM 20 APRIL 2016
GÜLTIG AB DEM 20. APRIL 2016
VALIDEZ A PARTIR DEL 20 DE ABRIL DE 2016
VALIDO A PARTIRE DAL 20 APRILE 2016
APLICÁVEL A PARTIR DE 20 DE ABRIL DE 2016
GELDIG VANAF 20 APRIL 2016.
GÄLLER FRÅN OCH MED DEN 20 APRIL 2016
VOIMASSA 20.4.2016 ALKAEN
WAŻNOŚĆ OD 20 KWIETNIA 2016 R.
PLATÍ OD 20. DUBNA 2016
ДЕЙСТВИТЕЛЬНО С 20 АПРЕЛЯ 2016 ГОДА



DECLARATION UE DE CONFORMITE
UE DECLARATION OF CONFORMITY
EU-KONFORMITÄTSEKTLÄRUNG
DECLARACIÓN UE DE CONFORMIDAD
DICHIARAZIONE DI CONFORMITÀ UE
DECLARAÇÃO UE DE CONFORMIDADE
EU-KONFORMITEITSVERKLARING
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ДЕКЛАРАЦИЯ О СООТВЕТСТВИИ НОРМАМ ЕС


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Directive ATEX / ATEX Directive / ATEX Richtlinie / Directiva ATEX / Direttiva ATEX / Diretiva ATEX / ATEX-Richtlijn / ATEX-direktivet / ATEX-direktivi / Dyrektywa ATEX / Směrnice ATEX / Директива ATEX 	2014/34/UE
Procédure d'évaluation de la conformité : Module A Documentation technique (Annexe VIII) archivée par : / Conformity assessment procedure: Module A Technical documentation (ANNEX VIII) recorded by: / Verfahren zur Konformitätsbewertung: Modul A Technische Unterlagen (ANLAGE VIII) archiviert durch: / Procedimiento de evaluación de la conformidad: Módulo A Documentación técnica (ANEXO VIII) archivada por: / Procedura di valutazione della conformità: Modulo A Documentazione tecnica (ALLEGATO VIII) archiviata a cura di: / Procedimento de avaliação da conformidade: Módulo A Documentação técnica (ANEXO VIII) arquivada por: / Conformiteitsbeoordelingsprocedure: Module A Technische documentatie (BIJLAGE VIII) gearhiveerd door: / Förfarande för bedömning av överensstämmelse: Modul A Teknisk dokumentation (BILAGA VIII) arkiverad av: / Vaatimustenmukaisuusarviointimenetelmä: moduuli A Tekninen dokumentaatio (LIITE VIII) arkistoitu: / Procedura oceny zgodności: Moduł A Dokumentacja technicznej (ZAŁĄCZNIK VIII) zarchiwizowane przez: / Postup posuzování shody: Modul A Technická dokumentace (PŘÍLOHA VIII) archivována: / Процедура оценки соответствия: Модуль A Техническая документация (ПРИЛОЖЕНИЕ VIII), архивированная: ISSeP Zoning A. Schweitzer Rue de la Platerie B - 7340 COLFONTAINE BELGIQUE	

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INSTALLATION AND SAFETY INSTRUCTIONS

TRANSLATION OF THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

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1. SAFETY INSTRUCTIONS

GENERAL SAFETY INSTRUCTIONS



CAUTION : The equipment can be dangerous if you do not follow our instructions concerning installation and servicing described in this manual and in accordance with applicable European standards and local national safety regulations.

Please carefully read all the instruction literature before operating your equipment.

Only trained operators can use the equipment (To acquire an essential training, please contact the "KREMLIN REXSON University" training center - Stains).

The foreman must ensure that the operator has understood the safety instructions for this equipment as well as the instructions in the manuals for the different parts and accessories.

Read carefully all instruction manuals, label markings before operating the equipment.



















Incorrect use may result in injury. This equipment is for professional use only. It must be used only for what it has been designed for. Never modify the equipment. The parts and accessories supplied must be regularly inspected. Defective or worn parts must be replaced.

Guards (motor cover, coupling shields, connectors,...) have been designed for a safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or property damage due to destruction, the overshadowing or the partial or total removal of the guards.

Never exceed the equipment components' maximum working pressure.

Comply with regulations concerning safety, fire risks, electrical regulations in force in the country of final destination of the material. Use only products or solvent compatible with the parts in contact with the material (refer to data sheet of the material manufacturer).

PICTOGRAMS

					
NIP HAZARD	WARNING MOVING ELEVATOR	WARNING MOVING PARTS	WARNING MOVING SHOVEL	DO NOT EXCEED THIS PRESSURE	HIGH PRESSURE HAZARD
					
RELIEF OR DRAIN VALVE	WARNING HOSE UNDER PRESSURE	WEAR GLASSES OBLIGATORY	WEAR OF GLOVES IS OBLIGATORY	PRODUCT VAPOR HAZARDS	WARNING HOT PARTS OR AREAS
					
ELECTRICAL HAZARD	WARNING FIRE HAZARDS	EXPLOSION HAZARDS	GROUNDING	WARNING (USER)	WARNING SERIOUS INJURIES

FIRE - EXPLOSION - SPARKS - STATIC ELECTRICITY HAZARDS

A poor earth connection, inadequate ventilation, sparks or static electricity can cause an explosion or fire. to avoid these risks when using or servicing KREMLIN REXSON equipment, the following safety procedures must be followed :



- ensure a good earth connection and ground the parts to be handled i.e. solvents, materials, components and equipment,
- ensure adequate ventilation,
- keep working area clean and free from waste solvents, chemicals, or solid waste i.e. rags, paper and empty chemicals drums,
- never use electrical switches / power if in an atmosphere of volatile solvent vapour,
- stop working immediately in case of electrical arcs,
- never store chemicals and solvents in the working area.
- use paint whose flash point is the highest possible to prevent from any formation of gas and inflammable vapours (refer to materials' safety instructions),
- install a cover on the drums to reduce the diffusion of gas and vapours in the spraybooth.

TOXIC PRODUCT HAZARDS

Toxic products or vapours can cause severe injury not only through contact with the body, but also if the products are ingested or inhaled. It is imperative :



- to know the material products and their risks,
- notified or hazardous materials must be stored in accordance with the regulations,
- the material must be stored in an appropriate container, never place materials in a container where there is a risk of spillage or leakage,
- a procedure must be applied for the safe disposal of waste material. It must comply with all prevailing regulations and legislations of the country where the equipment is to be used,
- protective clothing should always be worn in compliance with the material manufacturers' recommendations,
- depending on the application and chemical safety instructions, safety glasses, hearing protective earplug, gloves, foot wear, protective masks and possible breathing equipment should be worn to comply with the regulations (Refer to chapter "Safety equipment of KREMLIN selection guide).



CAUTION!



It is forbidden to use material containing high concentrations of halogenated hydrocarbon solvents with **aluminium or zinc fillers** .Non-compliance with the instructions may cause explosion risk causing serious or fatal injury.

EQUIPMENT REQUIREMENTS

Guards (motor cover, coupling shields, connectors,...) have been designed for a safe use of the equipment.

The manufacturer will not be held responsible for bodily injury or failure and / or property damage due to destruction, the overshadowing or the partial or total removal of the guards.

PUMP



Before carrying out any work, it is imperative to read and clearly understand the disassembly and reassembly instructions before servicing. The operator must understand the equipment and the safety instructions. These instructions are available in the equipment manuals.



The air motor is designed to be mounted with a pump. Never modify any components or couplings. When operating, please keep hands away from moving parts. Before starting up the equipment, please read the PRESSURE RELIEF instructions. Please ensure that any relief or drain valves fitted are in good working order.

HOSES

- Keep hoses out of circulation areas, moving parts or hot surfaces,
- Never expose product hoses to temperature higher than + 60°C / 140° F or lower than 0°C / 32° F,
- Never pull or use the hoses to move the equipment,
- Tighten all fittings as well as the hoses before operating the equipment,
- Check the hoses regularly; change them if they are damaged,
- Never exceed the working pressure (WP) indicated on the hose.

USED PRODUCTS

Considering the wide variety of products that are available and can be used in our equipment it is impossible to check and make recommendations for all chemical data, regarding the risks of possible chemical attack and their long term chemical reaction

KREMLIN REXSON can not be held liable for :

- Compatibility of wetted parts,
- Risks to staff and the surroundings,
- for worn or defective parts, for faulty equipment or units, or the quality of final product.

It is the responsibility of the user to know and prevent any possible risks such as toxic vapours, fires or explosions. He shall determine the risks of immediate reactions or pursuant to repeated exposures of the staff,

KREMLIN REXSON shall not be liable for physical injuries, direct or indirect material damages caused by the use of chemicals.

2. HANDLING



Check the weight and the dimensions of the equipment

(☞ refer to 'Technical features' section of the instruction manual

If weight and dimensions are too important, the unloading must be carried out by means of a forklift or any other appropriate means with a qualified personnel and in a clear horizontal area to prevent from risks of damage injury or an accident.

The centre of gravity is not in the centre of the machine : carry out by hand a stability-test after having lifted the whole at 10 cm / 3.937" maximum.

After the unloading, the handling of the whole (eg: elevator pump) is carried out by means of a pallet truck taking the bottom part of the frame.

Remark : Each pump motor is fitted with a ring. The ring is designed for the hoisting of one pump and can not be used for the handling of the complete machine.

3. STORING

Storing before installation :

- Storing ambient temperature : 0 / +50 °C / 0 / +122°F
- Protect the whole against dust, water trickling, dampness and shocks.

Storing after installation :

- Operating temperature : +15 / +35 °C / +59 / +138.2° F
- Protect the whole against dust, water trickling, dampness and shocks.

4. INSTALLATION OF THE EQUIPMENT

The machine is installed on a stable horizontal floor (for eg a concrete flag).



To avoid risks caused by static electricity, the equipment as well as its components must be grounded.

- **For the pumping equipments** (pumps, pneumatic rams, frame...), a section wire of 2.5 mm² is fixed on the material. Use this wire to connect the material to "the general ground". In case of severe environments (mechanical protection of the wire of earthing insufficient, vibrations, mobile material...) where function damages at the ground are probable, the user have to replace the provided wire of 2.5 mm² by a device more adapted to its environment (wire with a more important section, bonding strip, fixing by thimble with eyelet...),

The continuity of the ground must be controlled by a qualified electrician. If the continuity of the ground is not ensured, check the terminal, the wire and the earthing point. **Never** use the material without have solved this problem.

- In the severe cases of environments (mechanical protection of the wire of earthing insufficient, vibrations, mobile material...) where damages of the function put at the ground are probable, the user will have to replace the wire of 2.5 mm² provided, by a device more adapted to its environment (wire of more important section, bonding strip, fixing by thimble with eyelet...),
- **The gun** must be 'grounded' via a material hose or an air hose. In case of spraying by means of a gun with cup, the air hose must be conductive,
- **The materials to be painted** must also be grounded.

All the materials situated in the working area shall be grounded.

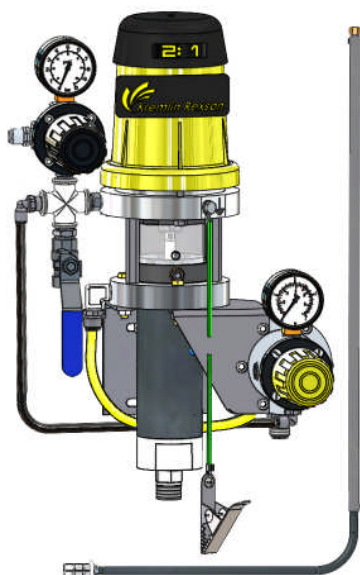


- **Never store** more than necessary inflammable materials inside the working area,
- The materials must be stored into **approved drums** and grounded,
- Use only grounded **metals containers** for the use of cleaning solvents,
- **Cardboard and paper are prohibited.**

5. MARKING OF THE EQUIPMENT

Each equipment has a marking plate.

The plate consists of the name of the manufacturer, the equipment part number and important information for correct use of the equipment (air pressure, electric power,...).



LOW-PRESSURE PUMP

EOS 02-C85

Disassembly / Reassembly

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to the equipment (professional use only).

THE PICTURES AND DRAWINGS ARE NOT CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

KREMLIN - REXSON

150, avenue de Stalingrad

93 245 - STAINS CEDEX – France

☎ : 33 (0)1 49 40 25 25 Fax : 33 (0)1 48 26 07 16

www.kremlin-rexson.com



CAUTION :

Before any action on the pump, shut off the compressed air supply and depressurize the systems.

▪ **FLUID SECTION OR AIR MOTOR REPLACEMENT**

The pump is manufactured under the ATEX agreement and can not be modified. KREMLIN REXSON will not be held responsible for any failure to comply with that instruction.

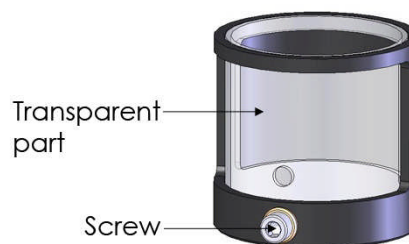
Guards (air motor cover, coupling shields, housings ...) have been designed for safe use of the equipment.

The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards.

Position the air motor piston in a high position before shutting off the compressed air and before depressurizing the system.

Disassemble the pump from its bracket and put aside the pump.

Unscrew the screw located on the protection housing with an Allen wrench of 5. Slide the transparent part of the protection housing to access to the parts of the coupling.



Extract the pin and the coupling axis. Disassemble the air motor from the fluid section.

When changing the air motor :

Put aside the pump air equipment. Assemble it on the new air motor.

Place the protection housing on the material flange of the fluid section, assemble the air motor and the fluid section with the coupling axis and the pin, the rods and the nuts.

Slide the transparent part of the protection housing to close it. Align the hole located on the transparent part of the protection housing and the screw of the protection housing. Screw the screw with an Allen wrench of 5 to fix the protection housing.

Position the whole on the wall mounted unit.

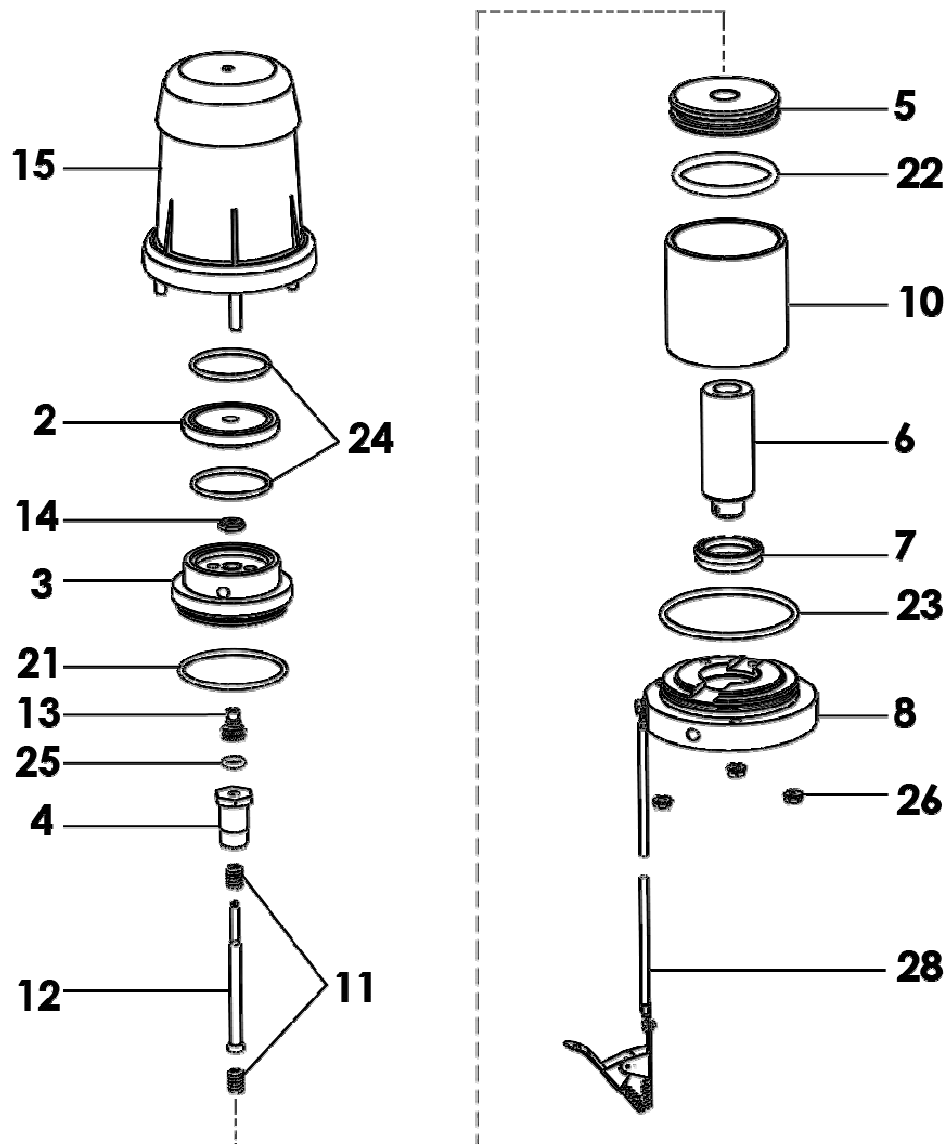
When changing the fluid section :

Place the protection housing on the material flange of the new fluid section, assemble the air motor and the fluid section with the coupling axis and the pin, the rods and the nuts.

Slide the transparent part of the protection housing to close it. Align the hole located on the transparent part of the protection housing and the screw of the protection housing. Screw the screw with an Allen wrench of 5 to fix the protection housing.

Position the whole on the wall mounted unit.

▪ **MOTOR**



➤ **MOTOR VALVE**

Disassemble the cover (15) by removing the 3 M6 nuts (26).

Unscrew motor valve (14) by holding driving-rod (12).

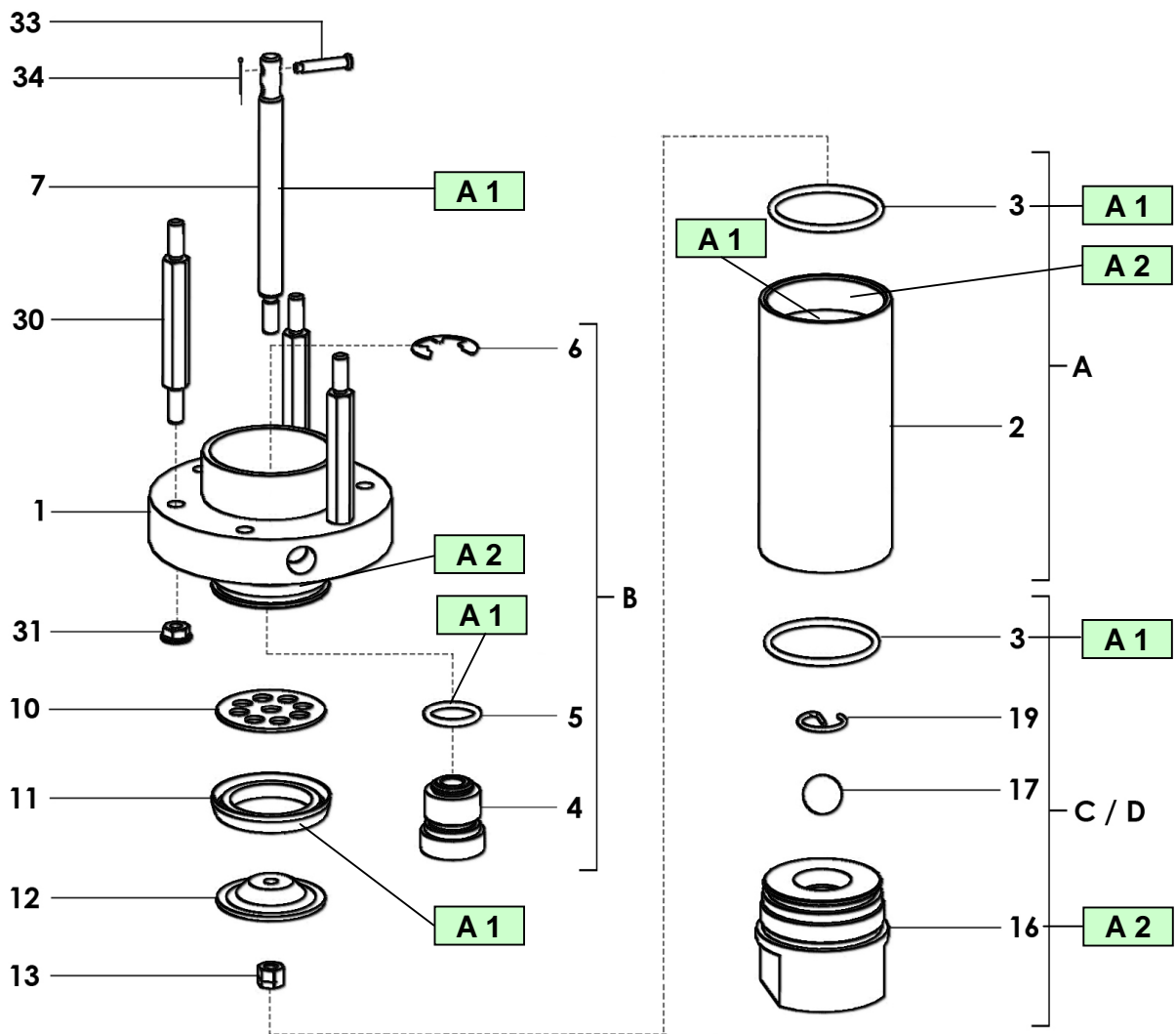
Reinstall the new motor valve (14) and block it on the driving-rod (12) by means of the two flat parts located at its end.

Reinstall cover (15) with its 3 nuts (26) ➡ **maximum screwing torque : 4mN / 2.95 ft/lbs**

Before reassembling the different components :

- Clean the parts with the appropriate cleaning solvent.
- Install new seals if it is necessary after having lubricated them with PTFE grease.
- Install new parts if it is necessary.

▪ FLUID SECTION



Index	Instructions	Description	Part number
A 1	PTFE grease	"TECHNILUB" grease (10 ml)	560.440.101
A 2	Graphite grease	Graphite grease box (1 kg / 2.204 lb)	560.420.005

➤ **SUCTION VALVE**

Unscrew suction valve body (16) from the cylinder.

The ball (17) is secured on the seat by means of a circlips (19).

Reinstall suction valve assembly and check if seal (3) is not worn or damaged.

➤ **EXHAUST VALVE**

Unscrew cylinder (2) and pull it downwards.

Unscrew nut (13) by holding fluid piston rod (7).

Check if valve seal (11) and fluid valve (12) are not worn or damaged.

➤ **CARTRIDGE**

Unscrew cylinder (2) and pull it downwards.

Separate motor piston rod (7) by removing connecting pin (33) with cotter pin (34).

Remove circlips (6) located in the pump body cup (1) and pull cartridge (4) downwards.

Reassembly :

Insert piston rod (7) into the new cartridge (4) - **from the top to the bottom** - to avoid damaging the seal.

Install piston rod with new cartridge assembly in pump body (1).

Install the cartridge by means of the circlips (6).

When remounting the other parts, be certain seals are installed.

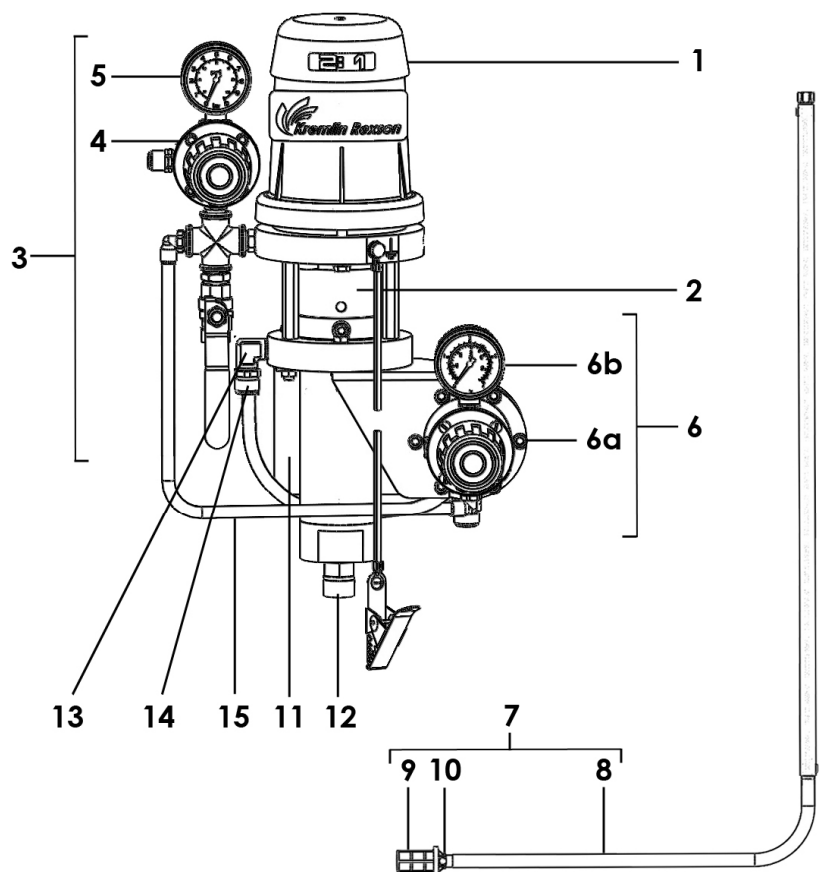
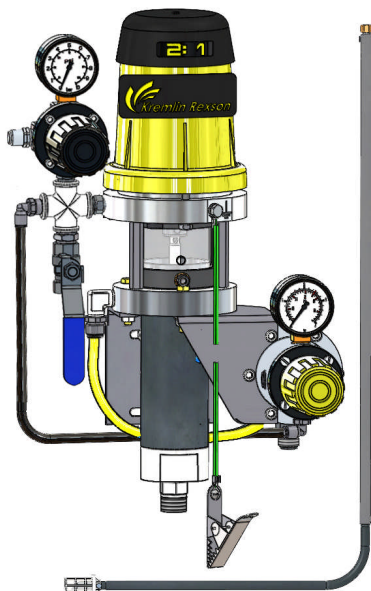
Before reassembling the different components :

- Clean the parts with the appropriate cleaning solvent.
- Install new seals if it is necessary after having lubricated them with PTFE grease.
- Install new parts if it is necessary.



Doc. 573.022.050 Date/Datum/Fecha : 22/05/14 Annule/Cancela/ Ersetzt/Anula : 04/03/14	Modif. / Änderung : Ind. / Pos. 2 NC / NS → # 144 940 020 Ind. / Pos. 4 NC / NS → # 016 390 500	Pièces de rechange Spare parts list Ersatzteilliste Piezas de repuesto
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POMPE MURALE, modèle EOS 02-C85	WALL MOUNTED PUMP, model EOS 02-C85
PUMPE - WANDANLAGE, Modell EOS 02-C85	BOMBA MURAL, tipo EOS 02-C85



POMPE MURALE STANDARD AVEC REGULATEUR PEINTURE	WALL MOUNTED PUMP (STANDARD) WITH FLUID REGULATOR	# 151.760.200
WANDANLAGE STANDARD MIT MATERIALDRUCKREGLER	BOMBA MURAL ESTANDARD CON REGULADOR PINTURA	

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
1	144 941 000	Pompe nue standard	Bare pump standard	Nackte Pumpe Standard	Bomba sola estandard	1
*	144 855 600	▪ Moteur 340-2 EOS (voir Doc. 573.419.050)	▪ Air motor, model 340-2 EOS (refer to Doc. 573.419.050)	▪ Luftmotor, Modell 340-2 EOS (siehe Dok. 573.419.050)	▪ Motor, tipo 340-2 EOS (consultar Doc. 573.419.050)	1
*	144 941 010	▪ Hydraulique C85 standard (voir Doc. 573.024.050)	▪ Fluid section, C85 standard (refer to Doc. 573.024.050)	▪ Hydraulikteil, Modell C85, Standard (siehe Dok. 573.024.050)	▪ Hidráulica, tipo C85 Estandard (consultar Doc. 573.024.050)	1
2	144 940 020	▪ Carter de protection	▪ Protection housing	▪ Schützgehäuse	▪ Cártér de protección	1
-	906 333 102	▪ Bouchon 1/4" G	▪ Plug, model 1/4" G	▪ Verschlussstopfen 1/4" G	▪ Tapón, tipo 1/4" G	1
3	151 760 150	Equipement d'air (voir Doc. 573.454.050)	Air equipment (refer to Doc. 573.454.050)	Luftausrüstung (siehe Dok. 573.454.050)	Equipamiento de aire (consultar Doc. 573.454.050)	1
*4	016 390 500	▪ Détendeur d'air 1/4" 5,5 bar (volant noir) (voir Doc. 573.288.040)	▪ Air regulator, model 1/4" 5.5 bar / 80 psi (black knob) (refer to Doc. 573.288.040)	▪ Luftdruckregler 1/4" - 5,5 bar (schwarze Stellglocke) (siehe Dok. 573.288.040)	▪ Manorreductor de aire, tipo 1/4" - 5,5 bar (pomo negro) (consultar Doc. 573.288.040)	1
*5	910 011 402	▪ Manomètre 0-10 bar	▪ Gauge, model 0-10 bar / 0 - 145 psi	▪ Manometer 0-10 bar	▪ Manómetro, tipo 0-10 bar	1
6	-	Régulateur BP équipé (voir Doc. 573.454.050)	LP fluid regulator assembly (refer to Doc. 573.454.050)	Niederdruck Materialregler Kpl. (siehe Dok. 573.454.050)	Regulador BP equipado (consultar Doc. 573.454.050)	1
*6a	155 610 060	▪ Régulateur BP piloté (voir Doc. 573.027.050)	▪ LP fluid regulator (refer to Doc. 573.027.050)	▪ Niederdruck Materialregler (siehe Dok. 573.027.050)	▪ Regulador BP pilotado (consultar Doc. 573.027.050)	1
*6b	910 011 404	▪ Manomètre 0-4 bar	▪ Gauge, model 0-4 bar / 0-58 psi	▪ Manometer 0-4 bar	▪ Manómetro, tipo 0-4 bar	1
7	049 596 010	Canne d'aspiration inox équipée	Suction rod, stainless steel assembly	Ansaugschlauch, Edelstahl Kpl.	Caña de aspiración inox equipada	1
8	NC / NS	▪ Canne d'aspiration inox Ø 16	▪ Suction rod, model Ø 16 (stainless steel)	▪ Ansaugschlauch, Edelstahl, Ø 16	▪ Caña de aspiración de inox, tipo Ø 16	1
9	051 531 600	▪ Crépine Ø 17	▪ Strainer assembly, model Ø 17	▪ Siebkörbe, Ø 17	▪ Piña, tipo Ø 17	1
10	151 539 903	▪ Élément filtrant (x 4)	▪ Strainer bracket only (pack of 4)	▪ Wechselsiebe (4 St.)	▪ Elemento filtrante (bolsa de 4)	1
11	051 660 002	Support de pompe	Mounting bracket	Wandhalterung	Soporte de bomba	1
-	933 011 443	Vis HM 6 x 35	Screw, model HM 6 x 35	Schraube M 6 x 35	Tornillo, tipo HM 6 x 35	2
-	144 910 129	Pochette de 4 vis, 4 écrous, 4 rondelles	Pack of 4 screws, 4 nuts, 4 washers	Satz à 4 Schrauben, 4 Scheiben, 4 Muttern	Bolsa de 4 tornillos, 4 tuercas, 4 arandelas	1
-	963 040 016	Rondelle MN 6	Washer, model MN 6	Scheibe MN 6	Arandela, tipo MN 6	2
-	953 010 016	Ecrou HM 6	Nut, model HM 6	Mutter HM 6	Tuerca, tipo HM 6	2

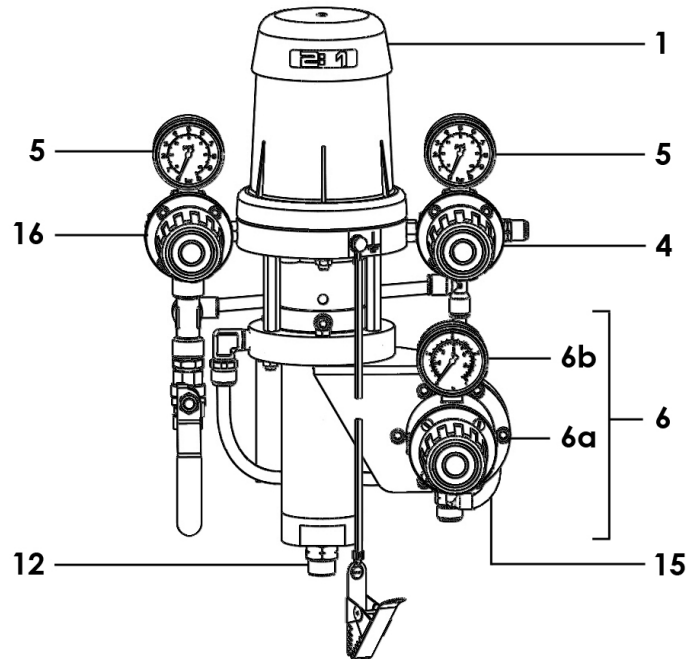
Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
12	050 102 406	Raccord MM 1/2" - 18 x 125	Adapter, double male, model 1/2" - 18 x 125	Nippel, AG 1/2" - M 18 x 1,25	Racor, tipo MM 1/2" -18 x 125	1
13	905 190 502	Raccord coudé MM 1/4 BSP	Elbow, double male, model 1/4 BSP	Winkelnippel AG 1/4 BSP	Racor acodado, tipo MM 1/4 BSP	1
14	029 020 008	Raccord inox F 1/4 BSP - M 3/8 NPS (sortie produit)	Fitting, stainless steel, F 1/4 BSP - M 3/8 NPS (fluid outlet)	Nippel, Edelstahl, IG 1/4 BSP - AG 3/8 NPS (Materialausgang)	Racor inox, tipo H 1/4 BSP - M 3/8 NPS (salida producto)	1
15	NC / NS	Tuyau 4 x 6 Longueur : 0,60 m	Hose 4 x 6 Length : 0.60 m / 23.62"	Schlauch 4 x 6 Länge : 0,60 m	Tubería 4 x 6 Longitud : 0,60 m	1

POMPE MURALE INOX AVEC REGULATEUR PEINTURE	WALL MOUNTED PUMP (ST. STEEL) WITH FLUID REGULATOR	#
WANDANLAGE EDELSTAHL MIT MATERIALDRUCKREGLER	BOMBA MURAL INOX CON REGULADOR PINTURA	151.761.200

**Pièces spécifiques pour version inox / Specific parts for stainless steel version
/ Spezifische Teile für Edelstahl Version / Piezas específicas para versión inox**

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
1	144 940 000	Pompe nue inox	Bare pump, stainless steel	Nackte Pumpe, Edelstahl	Bomba sola inox	1
*	144 855 600	▪ Moteur 340-2 EOS (voir Doc. 573.419.050)	▪ Air motor, model 340-2 EOS (refer to Doc. 573.419.050)	▪ Luftmotor, Modell 340-2 EOS (siehe Dok. 573.419.050)	▪ Motor, tipo 340-2 EOS (consultar Doc. 573.419.050)	1
*	144 940 010	▪ Hydraulique C85 inox (voir Doc. 573.024.050)	▪ Fluid section, model C85 stainless steel (refer to Doc. 573.024.050)	▪ Hydraulikteil, Modell C85 Edelstahl (siehe Dok. 573.024.050)	▪ Hidráulica, tipo C85 inox (consultar Doc. 573.024.050)	1
2	144 940 020	▪ Carter de protection	▪ Protection housing	▪ Schützgehäuse	▪ Cártier de protección	1
-	906 333 102	▪ Bouchon 1/4" G	▪ Plug, model 1/4" G	▪ Verschlussstopfen 1/4" G	▪ Tapón, tipo 1/4" G	1
12	050 102 418	Raccord inox MM 1/2" - 18 x 125	Adapter, double male, (stainless steel), model 1/2" - 18 x 125	Nippel, Edelstahl AG 1/2" - M 18 x 1,25	Racor inox, tipo MM 1/2" - 18 x 125	1

POMPE MURALE INOX AVEC 3 DETENDEURS	WALL MOUNTED PUMP (ST. STEEL) WITH 3 REGULATORS	# 151.761.400
WANDANLAGE EDELSTAHL MIT 3 DRUCKMINDERER	BOMBA MURAL INOX CON 3 MANORREDUCTORES	



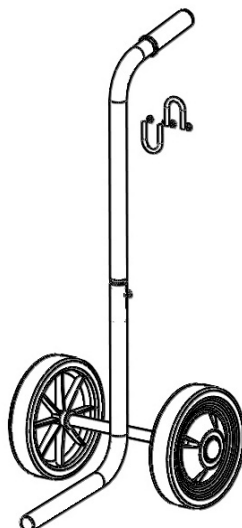
Pièces spécifiques pour version avec 3 détendeurs / Specific parts for version with 3 regulators
/ Spezifische Teile für Version mit 3 Druckminderer / Piezas específicas para version con 3 manorreductores

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
1	144 940 000	Pompe nue inox	Bare pump, stainless steel	Nackte Pumpe, Edelstahl	Bomba sola inox	1
12	050 102 418	Raccord inox MM 1/2" - 18 x 125	Adapter, double male, (stainless steel), model 1/2" - 18 x 125	Nippel, Edelstahl AG 1/2" - M 18 x 1,25	Racor inox, tipo MM 1/2" - 18 x 125	1
15	NC / NS	Tuyau 4 x 6 Longueur : 0,60 m	Hose 4 x 6 Length : 0.60 m / 23.62"	Schlauch 4 x 6 Länge : 0,60 m	Tubería 4 x 6 Longitud : 0,60 m	1
-	051 761 410	Equipement d'air commun (voir Doc. 573.454.050)	Common air supply (refer to Doc. 573.454.050)	Gemeinsame Luftausrüstung (siehe Dok. 573.454.050)	Equipamiento de aire común (consultar Doc. 573.454.050)	1
*4	016 390 500	▪ Détendeur d'air 1/4" 5,5 bar volant noir (voir Doc. 573.288.040)	▪ Air regulator, model 1/4" 5.5 bar / 80 psi black knob (refer to Doc. 573.288.040)	▪ Luftdruckregler 1/4" - 5,5 bar (schwarze Stellglocke) (siehe Dok. 573.288.040)	▪ Manorreductor de aire, tipo 1/4" - 5,5 bar pomo negro (consultar Doc. 573.288.040)	1
*5	910 011 402	▪ Manomètre 0-10 bar	▪ Gauge, model 0-10 bar / 0-145 psi	▪ Manometer 0-10 bar	▪ Manómetro, tipo 0-10 bar	2
*16	016 370 500	▪ Détendeur d'air 1/4" 5,5 bar volant phosphore (voir Doc. 573.288.040)	▪ Air regulator, 1/4" knob 5.5 bar / 80 psi (pantone 382 colour) (refer to Doc. 573.288.040)	▪ Druckminderer 1/4" 5,5 bar (phosphor Stellglocke) (siehe Dok. 573.288.040)	▪ Manorreductor de aire 1/4" 5,5 bar pomo de color pantone 382 (consultar Doc. 573.288.040)	1

ACCESSOIRES - ACCESSORIES - ZUBEHÖR - ACCESORIOS

		Désignation	Description	Bezeichnung	Denominación	
-	149 990 020	Flacon de lubrifiant T (125 ml)	T lubricant (125 ml / 4.4 oz)	Spülmittel T (125 ml)	Botella de lubricante T (125 ml)	1

OPTIONS - ON REQUEST - OPTIONEN - OPCIONES



Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
-	051 730 110	Chariot (1 bras) (voir Doc. 578.064.110)	Cart (1 arm) (refer to Doc. 578.064.110)	Fahrgestell (1 Arm) (siehe Dok. 578.064.110)	Carretilla (1 brazo) (consultar Doc. 578.064.110)	1

* Pièces de maintenance préconisées.

* Preceding the index number denotes a suggested spare part.

* Bezeichnete Teile sind empfohlene Ersatzteile.

* Piezas de mantenimiento preventivas.

N C : Non commercialisé.

N S : Denotes parts are not serviceable.

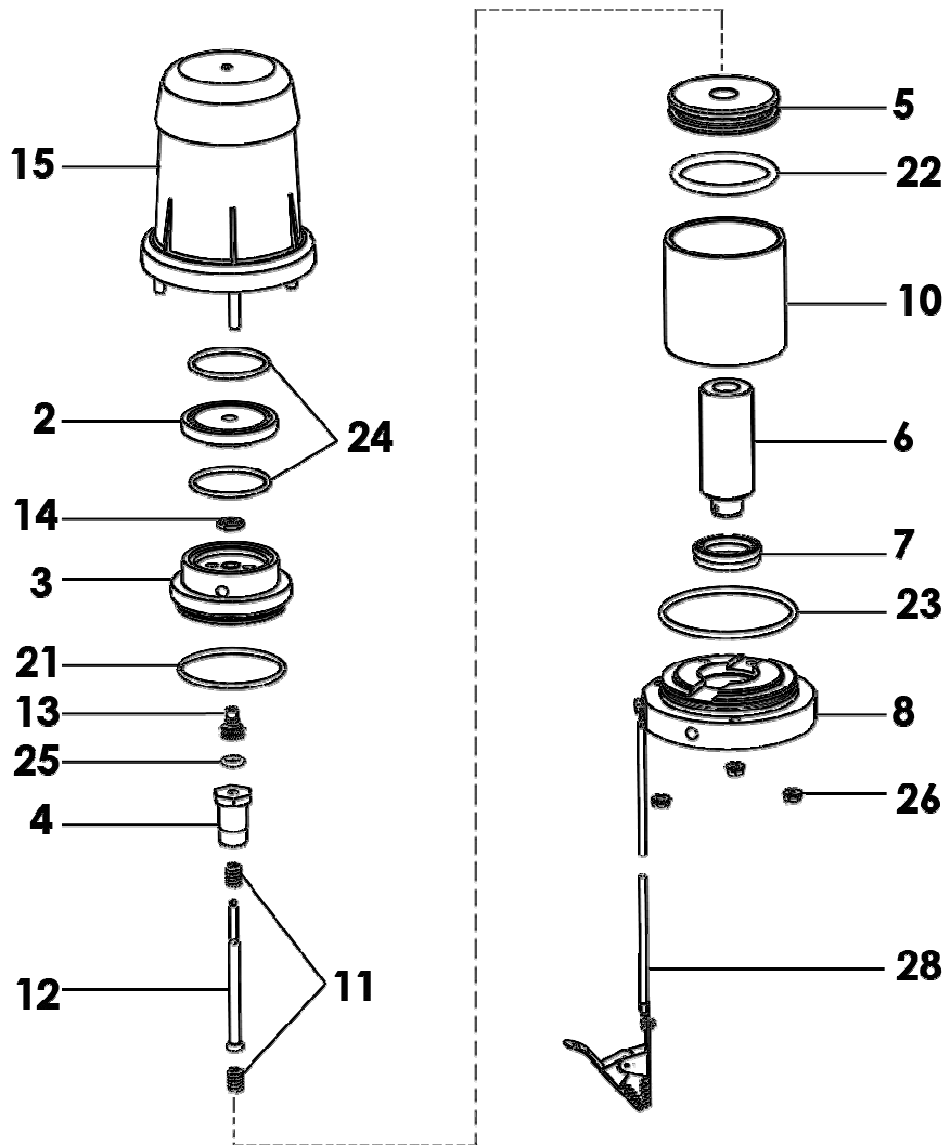
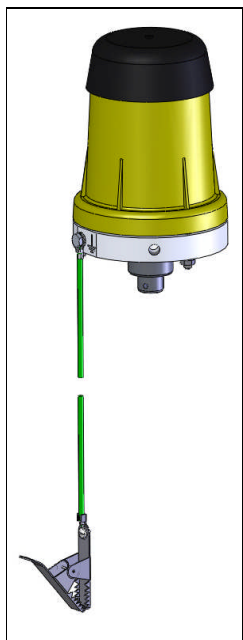
N S : Bezeichnete Teile gibt es nicht einzeln, sondern nur komplett .

N S : no suministrado.



Doc. 573.419.050 Date/Datum/Fecha : 26/06/13 Annule/Cancela/ Ersetzt/Anula : 09/11/12	Modif. /Änderung : # moteur / motor 044 855 600 → 144 855 600	Pièces de rechange Spare parts list Ersatzteilliste Piezas de repuesto
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MOTEUR A AIR, modèle 340-2 EOS	AIR MOTOR, model 340-2 EOS	#
LUFTMOTOR, Modell 340-2 EOS	MOTOR DE AIRE, tipo 340-2 EOS	144.855.600





IMPORTANT : Respecter le **couple de serrage de 4mN maxi** sur les écrous (26).
Comply with the **maximum screwing torque of 4 mN / 2.95 ft/lbs** on the nuts (26).
Den Anziehmoment von 4 Nm maximal für die Muttern (26) entsprechen.
Cumplir con el par de apriete de **4mN maxi** en las tuercas (26).

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
2	044 850 108	Couvercle	Cover, reversing body	Deckel	Tapa	1
*3	044 850 107	Corps inverseur	Reversing body	Umschaltblock	Cuerpo inversor	1
4	044 550 006	Vis piston air	Screw, air piston	Kolbenschraube	Tornillo pistón de aire	1
5	044 850 105	Piston air supérieur	Upper air piston	Luftkolbenoberteil	Pistón aire superior	1
6	044 850 102	Piston air inférieur	Lower air piston	Luftkolbenunterteil	Pistón aire inferior	1
7	109 210 401	Joint U (par 10)	U seal (pack of 10)	U-Dichtring (10er Pack)	Junta U (x 10)	1
8	044 850 101	Corps fond de cylindre	Lower support	Flansch	Tapa base cilindro	1
10	044 850 106	Cylindre air	Air cylinder	Luftzylinder	Cilindro aire	1
*11	144 855 698	Ressort (par 2)	Spring (pack of 2)	Feder (2er Pack)	Muelle (x 2)	1
12	044 850 103	Tige de commande assemblée	Control rod assembly	Steuerstange	Eje de mando equipado	1
13	044 940 051	Porte-joint	Seal holder	O-Ring-Halter	Porta- junta	1
14	044 550 013	Clapet	Valve	Umsteuerventil	Válvula de aire	1
*15	144 855 605	Cloche	Cover	Glocke	Campana	1
21	909 420 259	Joint O Ring	O Ring	Dichtring	Junta O Ring	1
22	909 130 438	Bague R36	Ring, R36	O-Ring R36	Junta R36	1
23	909 420 108	Joint O Ring	O Ring	O-Ring	Junta O Ring	1
24	909 420 220	Joint O Ring	O Ring	O-Ring	Junta O Ring	2
25	109 130 311	Bague R 9 (par 10)	Ring, R 9 (pack of 10)	O-Ring, R 9 (10er Pack)	Junta R 9 (x 10)	1
26	906 011 501	Ecrou M6	Nut, M6	Mutter, M6	Tuerca, M6	3
28	901 180 024	Câble de mise à la terre (Lg. 5 m)	Cable, ground (Length : 5m / 16.4 ft)	Erdungskabel (Länge : 5m)	Cable de puesta a tierra (5m de largo)	1

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
*	144 850 150	Pochette de maintenance (rep . 7, 11, 14, 21, 22, 23, 24, 25)	Servicing kit (ind. 7, 11, 14, 21, 22, 23, 24, 25)	Servicekit (beinhaltet Pos. 7, 11, 14, 21, 22, 23, 24, 25)	Bolsa de reparación (índ. 7, 11, 14, 21, 22, 23, 24, 25)	1
*	144 855 696	Kit vis piston air + tige de commande (rep. 4, 12)	Screw, air piston + control rod kit (ind. 4, 12)	Kolbenschraube + Steuerstangekit (beinhaltet Pos. 4, 12)	Kit tornillo pistón aire + eje de mando (índ. 4, 12)	1
*	144 855 697	Kit inverseur (rep. 13, 14, 25)	Reversing kit (ind. 13, 14, 25)	Umsteuererkit (beinhaltet Pos. 13, 14, 25)	Kit inversor (índ. 13, 14, 25)	1

* Pièces de maintenance préconisées.

* Preceding the index number denotes a suggested spare part.

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* Piezas de mantenimiento preventivas.

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N S : no suministrado.



Doc. 573.024.050 Date/Datum/Fecha : 21/07/14 Annule/Cancela/ Ersetzt/Anula : 05/03/14	Modif. / Änderung : Ind. / Pos. 33 # 044 850 001 → NC / NS Ind. / Pos. 34 # 983 020 157 → NC / NS	Pièces de rechange Spare parts list Ersatzteilliste Piezas de repuesto
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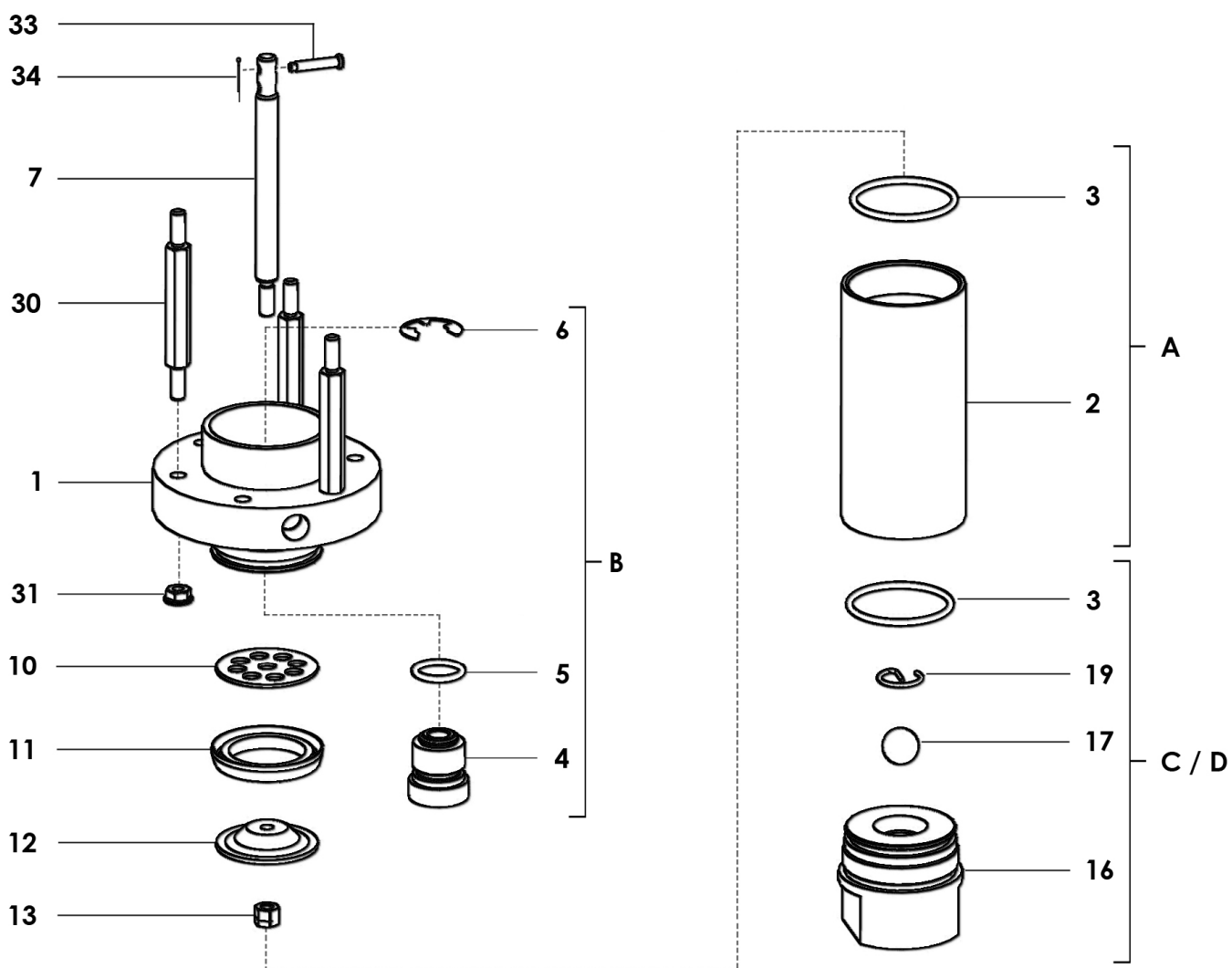
HYDRAULIQUE, modèle C85 STANDARD	FLUID SECTION, model C85 STANDARD
HYDRAULIKTEIL, Modell C85 STANDARD	HIDRÁULICA, tipo C85 ESTANDARD

HYDRAULIQUE, modèle C85 INOX	FLUID SECTION, model C85 STAINLESS STEEL
HYDRAULIKTEIL, Modell C85 EDELSTAHL	HIDRÁULICA, tipo C85 INOX



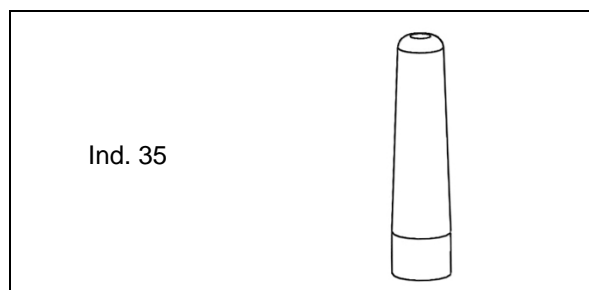
HYDRAULIQUE C85 STANDARD	FLUID SECTION, model C85 STANDARD	#
HYDRAULIKTEIL C85 STANDARD	HIDRÁLICA C85 ESTANDARD	144.941.010

HYDRAULIQUE C85 INOX	FLUID SECTION, model C85 STAINLESS STEEL	#
HYDRAULIKTEIL C85 EDELSTAHL	HIDRÁLICA C85 INOX	144.940.010



Pièces communes - Common parts - Gleiche Teile - Partes comunes

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
A	144 941 901	Ensemble cylindre avec joint	Cylinder kit with seal	Materialzylinder mit O-Ring	Conjunto cilindro con junta	1
2	044 940 012	▪ Cylindre	▪ Cylinder	▪ Materialzylinder	▪ Cilindro	1
3	144 585 290	▪ Joint de cylindre (par 10)	▪ Seal, cylinder (pack of 10)	▪ O-Ring (Satz mit 10 St.)	▪ Junta de cilindro (bolsa de 10)	1
B	144 030 157	Ensemble cartouche inox joint GT	Cartridge kit with GT seal, stainless steel	Packung Edelstahl mit GT- Dichtung	Conjunto cratucho inox junta GT	1
4	NC / NS	▪ Cartouche inox (GT)	▪ Cartridge, stainless (GT)	▪ Packung, Edelstahl (GT)	▪ Cartucho inox (GT)	1
5	144 589 500	▪ Joint de cartouche (par 10)	▪ Seal, cartridge (pack of 10)	▪ O- Ring, Packung (Satz mit 10 St.)	▪ Junta de cilindro (bolsa de 10)	1
6	902 201 116	▪ Anneau truarc	▪ Ring, retaining	▪ Sicherungsring	▪ Anillo truarc	1
35	NC / NS	▪ Flamme : outillage pour montage garniture	▪ Tool for packing assembly	▪ Werkzeug für die Montage der Packung	▪ Herramienta para montar guarnición	1
7	044 580 002	Tige de piston produit	Fluid piston rod	Materialkolbenstange	Eje de pistón producto	1
10	044 550 019	Butée inox	Stop, stainless steel	Ventilanschlag, Edelstahl	Tope inox	1
11	044 550 021	Joint clapet	Seal, valve	Ventildichtung	Junta válvula	1
12	044 600 006	Clapet produit	Fluid valve	Materialventil	Válvula producto	1
13	906 011 153	Ecrou inox M 6	Nut, stainless steel, M 6	Mutter Edelstahl M 6	Tuerca inox M 6	1



Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
*	144 941 490	Pochette de joints (ind. 3, 5, 11, 17, 19)	Package of seals (ind. 3, 5, 11, 17, 19)	Dichtungssatz (beinhaltet Pos. 3, 5, 11, 17, 19)	Bolsa de juntas (ind. 3, 5, 11, 17, 19)	1
*	144 941 495	Pochette de maintenance (ind. B, D, 12, 13, 33, 34 + pochette de joints)	Servicing kit (ind. B, D, 12, 13, 33, 34 + package of seals)	Servicekit (beinhaltet Pos. B, D, 12, 13, 33, 34 und den Dichtungssatz)	Bolsa de mantenimiento (ind. B, D, 12, 13, 33, 34 + bolsa de juntas)	1

* Pièces de maintenance préconisées.

* Preceding the index number denotes a suggested spare part.

* Bezeichnete Teile sind empfohlene Ersatzteile.

* Piezas de mantenimiento preventivas.

N C : Non commercialisé.

N S : Denotes parts are not serviceable.

N S : Bezeichnete Teile gibt es nicht einzeln, sondern nur komplett .

N S : no suministrado.

Pièces spécifiques - Specific parts - Spezifische Teile - Partes específicas

Mod. C85 STANDARD / ESTANDARD

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
1	044 941 011	Bride sortie produit (standard)	Body upper cylinder (standard)	Materialausgangsflansch (Standard)	Brida salida producto (estandard)	1
C	144 550 026	Ensemble clapet aspiration (standard)	Suction valve kit (standard)	Saugventil kpl. (Standard)	Conjunto válvula aspiración (estandard)	1
3	144 585 290	▪ Joint (par 10)	▪ Seal (pack of 10)	▪ O-Ring (Satz mit 10 St.)	▪ Junta (bolsa de 10)	1
16	NC / NS	▪ Corps de clapet	▪ Body, valve	▪ Ansaugkugelsitz	▪ Cuerpo de válvula	1
17	907 414 242	▪ Bille Ø 16 inox 440C	▪ Ball, Ø 16, stainless steel, 440C	▪ Kugel, Ø 16 Edelstahl 440C	▪ Bola Ø 16 inox 440C	1
19	044 550 029	▪ Jonc	▪ Retaining ring	▪ Sicherungsring	▪ Clips	1

Mod. C85 INOX / STAINLESS STEEL / EDELSTAHL

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
1	044 940 011	Bride sortie produit inox	Body, upper cylinder, stainless steel	Materialausgangsflansch, Edelstahl	Brida salida producto inox	1
D	144 940 901	Ensemble clapet aspiration inox	Suction valve kit, stainless steel	Ansaugventil kpl. (Edelstahl)	Conjunto válvula aspiración inox	1
3	144 585 290	▪ Joint (x 10)	▪ Seal (pack of 10)	▪ O-Ring (Satz mit 10 St.)	▪ Junta (bolsa de 10)	1
16	NC / NS	▪ Corps de clapet inox	▪ Body, valve, stainless steel	▪ Ventilkörper Edelstahl	▪ Cuerpo de válvula inox	1
17	907 414 142	▪ Bille inox Ø 16 - 316	▪ Ball, stainless steel Ø 16 - 316	▪ Kugel Ø 16, Edelstahl 316	▪ Bola inox Ø 16 - 316	1
19	044 550 029	▪ Jonc	▪ Retaining ring	▪ Sicherungsring	▪ Clips	1

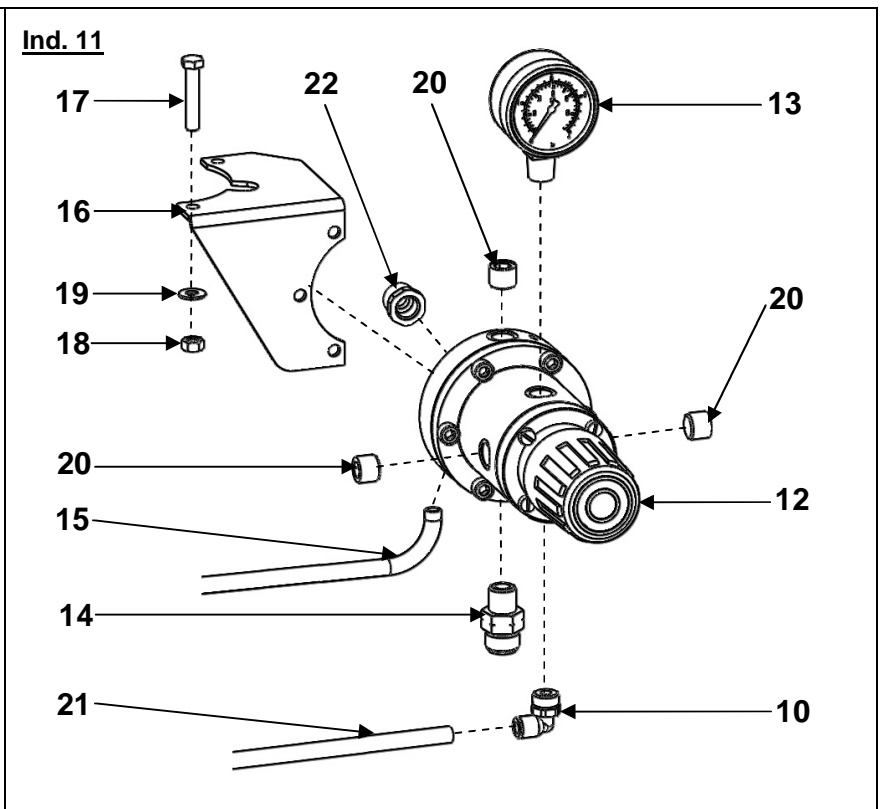
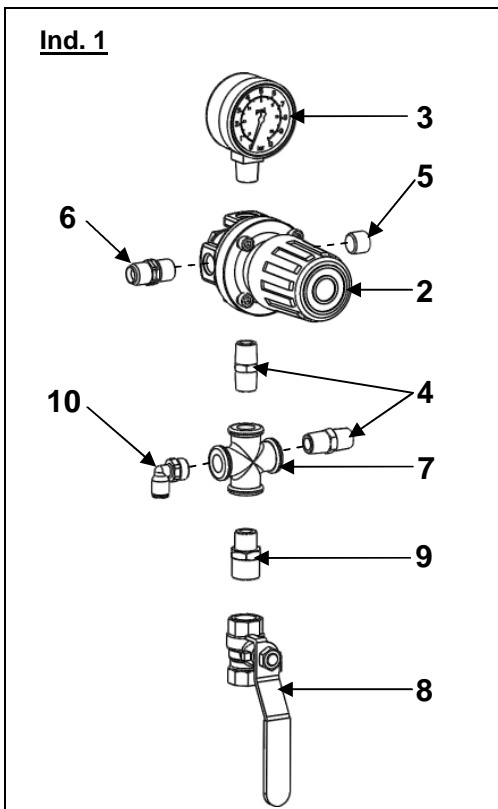
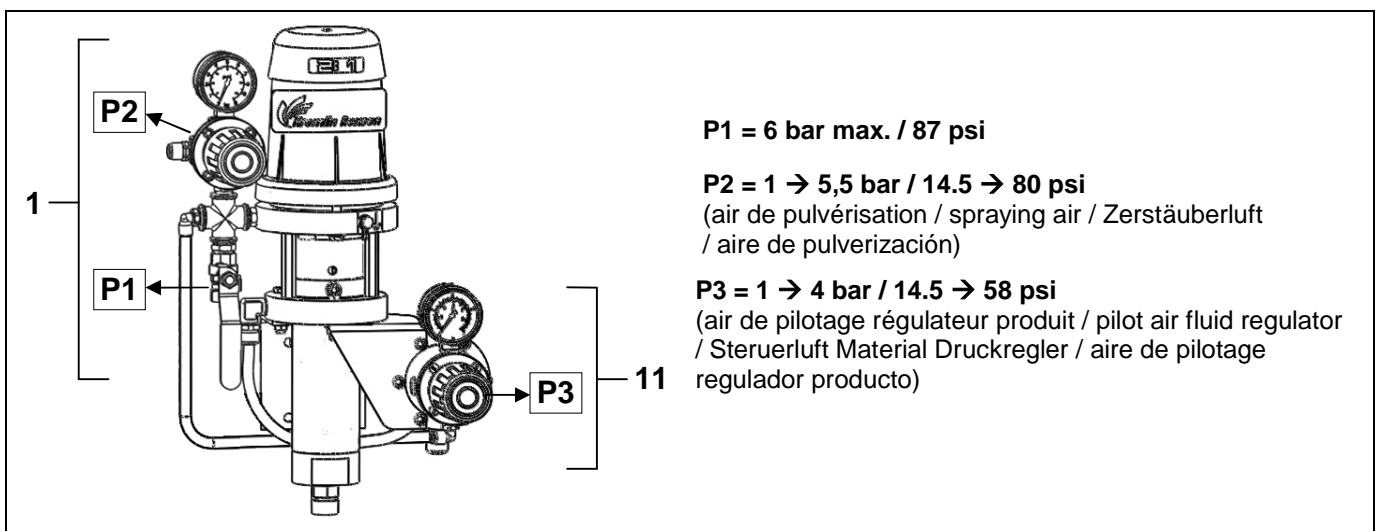
OPTIONS - ON REQUEST - OPTIONEN - OPCIONES

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
-	144 850 160	Ensemble cartouche inox avec joint PTFE chargé	Cartridge kit with seal, stainless steel	Packung Edelstahl mit Dichtung, PTFE gefüllt	Conjunto cartucho inox con junta PTFE cargado	1
4	NC / NS	▪ Cartouche inox (PTFE)	▪ Cartridge, stainless steel (PTFE)	▪ Packung, Edelstahl (PTFE)	▪ Cartucho inox (PTFE)	1
5	144 589 500	▪ Joint de cartouche (x 10)	▪ Seal, cartridge (pack of 10)	▪ O Ring, Packung (Satz mit 10 St.)	▪ Junta de cartucho (bolsa de 10)	1
6	902 201 116	▪ Anneau truarc	▪ Ring, retaining	▪ Sicherungsring	▪ Anillo truarc	1
-	-	Accouplement moteur-hydraulique	Fluid section - air motor coupling	Hydraulikteil-Motorkupplung	Acoplamiento motor-hidráulica	
30	044 580 007	Tirant	Tie rod	Stehbolzen	Tirante	3
31	906 011 501	Ecrou frein M 6	Lock nut, M 6	Blockiermutter M 6	Tuerca freno M 6	3
*	144 850 152	Ensemble accouplement	Coupling kit	Kupplungssatz	Conjunto acoplamiento	1
33	NC / NS	▪ Axe	▪ Connecting pin	▪ Achse	▪ Eje	1
34	NC / NS	▪ Goupille	▪ Cotter pin	▪ Splint	▪ Pasador	1

Doc. 573.454.050 Date/Datum/Fecha : 22/05/14 Annule/Cancel/ Ersetzt/Anula : 11/03/14	Modif. / Änderung : Ind. / Pos. 2 NC / NS → # 016 390 500	Pièces de rechange Spare parts list Ersatzteilliste Piezas de repuesto
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EQUIPEMENT D'AIR	AIR SUPPLY
LUFTAUSRÜSTUNG	EQUIPO DE AIRE

Ensemble pour pompe murale avec régulateur de peinture
/ Assembly for wall mounted pump with fluid regulator / Einheit für Wandanlage mit Materialdruckregler
/ Conjunto para bomba mural con regulador pintura

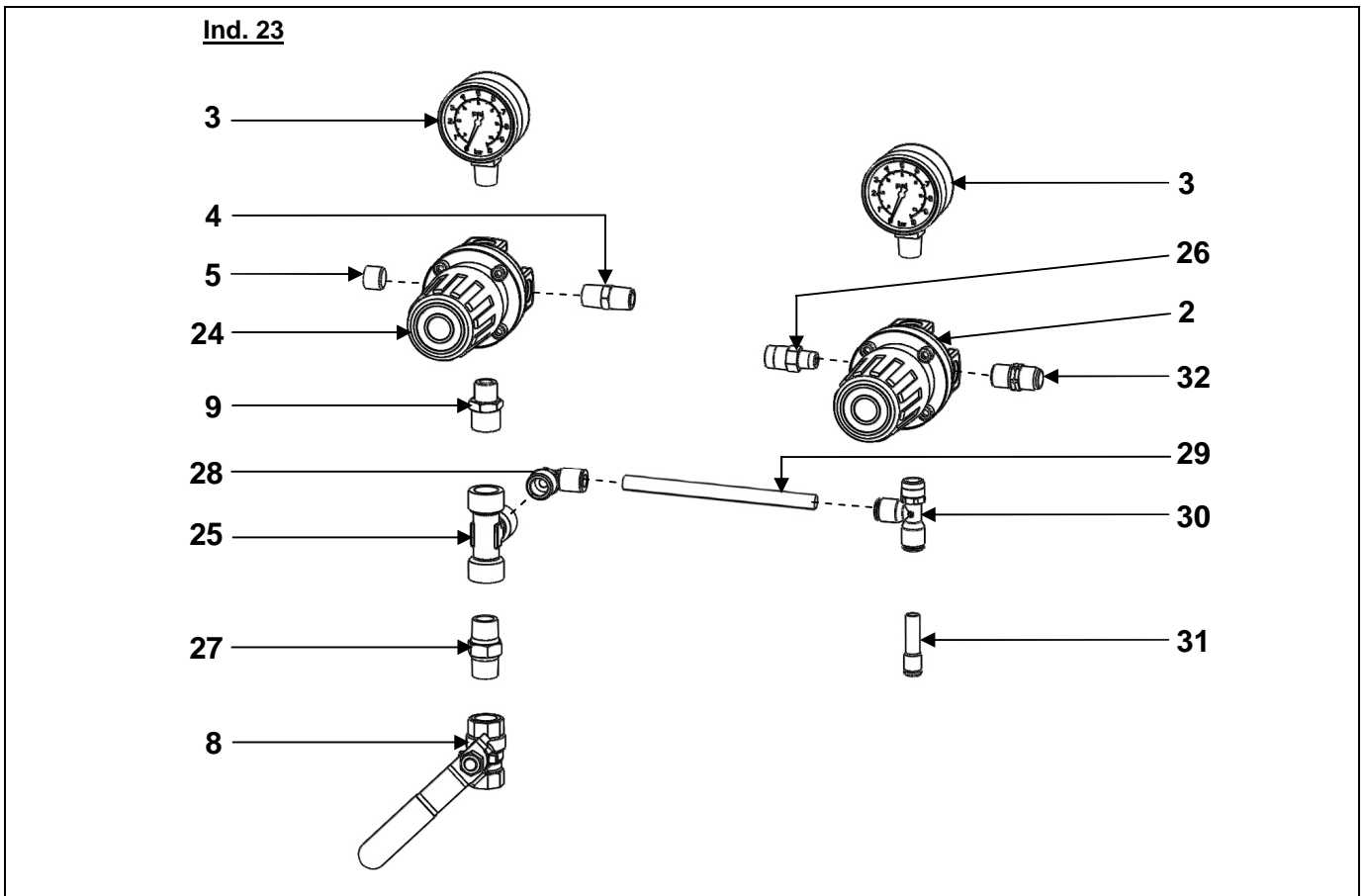
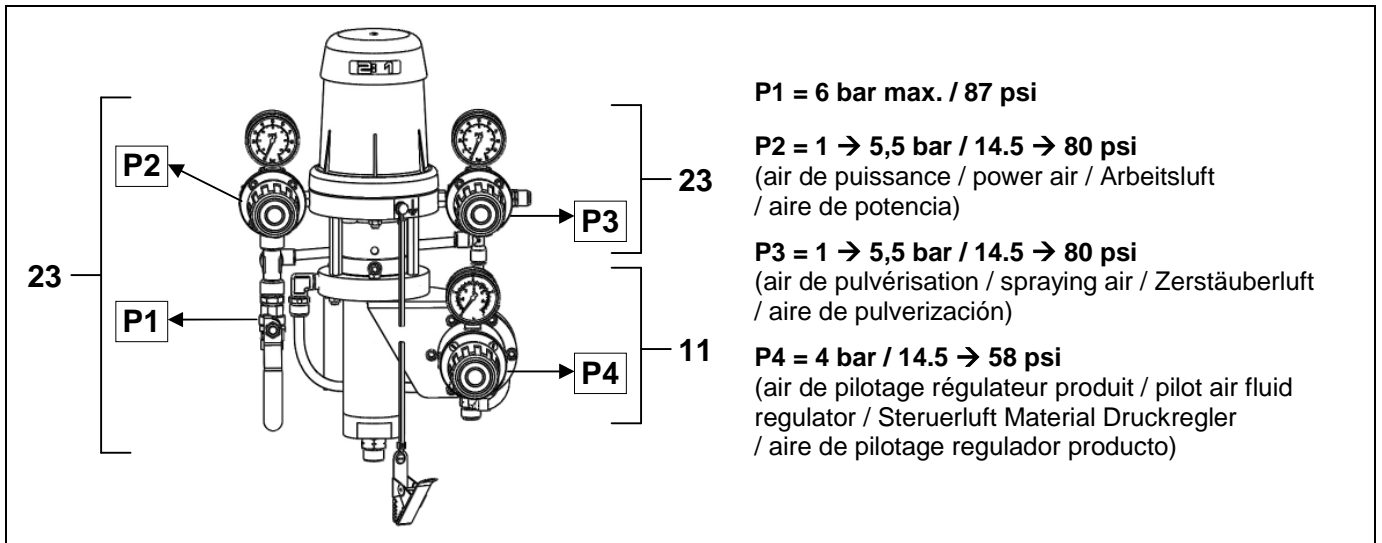


Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
1	151 760 150	Equipement d'air	Air equipment	Luftausrüstung	Equipamiento de aire	1
*2	016 390 500	▪ Détendeur d'air 1/4" 5,5 bar volant noir (voir Doc. 573.288.040)	▪ Air regulator, model 1/4" 5.5 bar / 80 psi black knob (refer to Doc. 573.288.040)	▪ Luftdruckregler 1/4" - 5,5 bar (schwarze Stellglocke) (siehe Dok. 573.288.040)	▪ Manorreductor de aire, tipo 1/4" - 5,5 bar pomo negro (consultar Doc. 573.288.040)	1
*3	910 011 402	▪ Manomètre 0-10 bar	▪ Gauge, model 0-10 bar / 0 - 145 psi	▪ Manometer 0-10 bar	▪ Manómetro, tipo 0-10 bar	1
4	050 102 213	▪ Raccord MM 1/4 BSP	▪ Nipple, MM 1/4 BSP	▪ Doppelnippel, AG 1/4" BSP	▪ Racor MM 1/4 BSP	2
5	906 333 102	▪ Bouchon 1/4" G	▪ Plug, model 1/4" G	▪ Blindstopfen 1/4" G	▪ Tapón, tipo 1/4" G	1
6	050 102 624	▪ Raccord M 1/4 BSP - M 1/4 NPS	▪ Nipple, double male, 1/4 BSP - 1/4 NPS	▪ Doppelnippel, AG 1/4 BSP - 1/4 NPS	▪ Racor M 1/4 BSP - M 1/4 NPS	1
7	904 333 002	▪ Croix F 1/4" G	▪ Cross, model F 1/4" G	▪ Kreuz, 1/4" G (IG)	▪ Cruz, tipo H 1/4" G	1
8	903 090 206	▪ Vanne F 3/8 BSP	▪ Valve, model F 3/8 BSP	▪ Ventil IG 3/8 BSP	▪ Válvula, tipo H 3/8 BSP	1
9	904 523 003	▪ Raccord M 1/4 BSP - M 3/8 BSP	▪ Fitting, double male, 1/4 BSP - 3/8 BSP	▪ Doppelnippel, AG 1/4 BSP - 3/8 BSP	▪ Racor, tipo M 1/4 BSP - M 3/8 BSP	1
10	905 120 905	▪ Raccord coudé M 1/4 - T 4 x 6	▪ Elbow fitting, model M 1/4 - T 4 x 6	▪ Winkelnippel, AG 1/4 - Schlauch 4 x 6	▪ Racor acodado, tipo M 1/4 - T 4 x 6	1
11	-	Régulateur BP équipé	LP fluid regulator assembly	Niederdruck Materialregler Kpl.	Regulador BP equipado	1
*12	155 610 060	▪ Régulateur BP piloté (voir Doc. 573.027.050)	▪ LP fluid regulator (refer to Doc. 573.027.050)	▪ Niederdruck Materialregler (siehe Dok. 573.027.050)	▪ Regulador BP pilotado (consultar Doc. 573.027.050)	1
*13	910 011 404	▪ Manomètre 0-4 bar	▪ Gauge, model 0-4 bar / 0-58 psi	▪ Manometer 0-4 bar	▪ Manómetro, tipo 0-4 bar	1
14	050 102 646	▪ Raccord M 1/4 BSP - M 3/8 NPS inox	▪ Fitting, double male, 1/4 BSP - 3/8 NPS stainless steel	▪ Doppelnippel, AG 1/4" - 3/8 NPS Edelstahl	▪ Racor, tipo M 1/4 BSP - M 3/8 NPS inox	1
15	051 761 251	▪ Tuyau de liaison	▪ Link hose	▪ Verbindungsschlauch	▪ Tubería de unión	1
16	051 760 251	▪ Support régulateur	▪ Bracket, regulator mounting	▪ Halteblech für Druckregler	▪ Soporte regulador	1
17	933 011 443	▪ Vis HM 6 x 35	▪ Screw, model HM 6 x 35	▪ Schraube M 6 x 35	▪ Tornillo, tipo HM 6 x 35	1
18	953 010 016	▪ Erou HM 6	▪ Nut, model HM 6	▪ Mutter HM 6	▪ Tuerca, tipo HM 6	1
19	963 040 016	▪ Rondelle MN 6	▪ Washer, model MN 6	▪ Scheibe MN 6	▪ Arandela, tipo MN 6	1
10	905 120 905	▪ Raccord coudé M 1/4 - T 4 x 6	▪ Elbow fitting, model M 1/4 - T 4 x 6	▪ Winkelnippel, AG 1/4 - Schlauch 4 x 6	▪ Racor acodado, tipo M 1/4 - T 4 x 6	1
20	906 333 102	▪ Bouchon 1/4" G	▪ Plug, model 1/4" G	▪ Blindstopfen 1/4" G	▪ Tapón, tipo 1/4" G	3
21	NC / NS	▪ Tuyau 4 x 6 Longueur : 0,60 m	▪ Hose 4 x 6 Length : 0.60 m / 23.62"	▪ Schlauch 4 x 6 Länge : 0,60 m	▪ Tubería 4 x 6 Longitud : 0,60 m	1
22	029 020 008	▪ Raccord inox F 1/4 BSP - M 3/8 NPS (sortie produit)	▪ Fitting, stainless steel, F 1/4 BSP - M 3/8 NPS (fluid outlet)	▪ Nippel, Edelstahl, IG 1/4 BSP - AG 3/8 NPS (Materialausgang)	▪ Racor inox, tipo H 1/4 BSP - M 3/8 NPS (salida producto)	1

* Pièces de maintenance préconisées.
* Preceding the index number denotes a suggested spare part.
* Bezeichnete Teile sind empfohlene Ersatzteile.
* Piezas de mantenimiento preventivas.

N C : Non commercialisé.
N S : Denotes parts are not serviceable.
N S : Bezeichnete Teile gibt es nicht einzeln, sondern nur komplett .
N S : no suministrado.

Ensemble pour pompe avec 3 détendeurs / Assembly for pump with 3 regulators
/ Einheit für Wandanlage mit 3 Druckminderer / Conjunto para bomba con 3 manorreductores



Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
11	-	Régulateur BP équipé	LP fluid regulator assembly	Niederdruck Materialregler Kpl.	Regulador BP equipado	1
*12	155 610 060	▪ Régulateur BP piloté (voir Doc. 573.027.050)	▪ LP fluid regulator (refer to Doc. 573.027.050)	▪ Niederdruck Materialregler (siehe Dok. 573.027.050)	▪ Regulador BP pilotado (consultar Doc. 573.027.050)	1
*13	910 011 404	▪ Manomètre 0-4 bar	▪ Gauge, model 0-4 bar / 0-58 psi	▪ Manometer 0-4 bar	▪ Manómetro, tipo 0-4 bar	1
23	051 761 410	Equipement d'air commun	Common air supply	Gemeinsame Luftausrüstung	Equipamiento de aire común	1
*2	016 390 500	▪ Détendeur d'air 1/4" 5,5 bar volant noir (voir Doc. 573.288.040)	▪ Air regulator, model 1/4" 5.5 bar / 80 psi black knob (refer to Doc. 573.288.040)	▪ Luftdruckregler 1/4" - 5,5 bar (schwarze Stellglocke) (siehe Dok. 573.288.040)	▪ Manorreductor de aire, tipo 1/4" - 5,5 bar pomo negro (consultar Doc. 573.288.040)	1
*3	910 011 402	▪ Manomètre 0-10 bar	▪ Gauge, model 0-10 bar / 0-145 psi	▪ Manometer 0-10 bar	▪ Manómetro, tipo 0-10 bar	2
4	050 102 213	▪ Raccord MM 1/4 BSP	▪ Nipple, MM 1/4 BSP	▪ Doppelnippel, AG 1/4" BSP	▪ Racor MM 1/4 BSP	1
5	906 333 102	▪ Bouchon 1/4" G	▪ Plug, model 1/4" G	▪ Blindstopfen 1/4" G	▪ Tapón, tipo 1/4" G	1
8	903 090 206	▪ Vanne F 3/8 BSP	▪ Valve, model F 3/8 BSP	▪ Ventil IG 3/8 BSP	▪ Válvula, tipo H 3/8 BSP	1
9	904 523 003	▪ Raccord M 1/4 BSP - M 3/8 BSP	▪ Fitting, double male, 1/4 BSP - 3/8 BSP	▪ Doppelnippel, AG 1/4 BSP - 3/8 BSP	▪ Racor, tipo M 1/4 BSP - M 3/8 BSP	1
*24	016 370 500	▪ Détendeur d'air 1/4" 5,5 bar volant phosphore (voir Doc. 573.288.040)	▪ Air regulator, 1/4" knob 5.5 bar / 80 psi (pantone 382 colour) (refer to Doc. 573.288.040)	▪ Druckminderer 1/4" 5,5 bar (phosphor Stellglocke) (siehe Dok. 573.288.040)	▪ Manorreductor de aire 1/4" 5,5 bar pomo de color pantone 382 (consultar Doc. 573.288.040)	1
25	NC / NS	▪ Te F 3/8" G	▪ Tee, model F 3/8" G	▪ T-Stück, 3/8" G	▪ Te, tipo 3/8" G	1
26	904 523 001	▪ Raccord M 1/4 BSP - M 3/8 BSP	▪ Fitting, double male, 1/4 BSP - 3/8 BSP	▪ Doppelnippel, AG 1/4 BSP - 3/8 BSP	▪ Racor, tipo M 1/4 BSP - M 3/8 BSP	1
27	050 102 214	▪ Raccord MM 3/8" G	▪ Fitting, model double male 3/8" G	▪ Doppelnippel AG 3/8" G	▪ Racor, tipo MM 3/8" G	1
28	905 121 008	▪ Coude M 3/8" T 6 x 8	▪ Elbow, model M 3/8" T 6 x 8	▪ Winkelnippel, AG 3/8" T 6 x 8	▪ Codo, tipo M 3/8" T 6 x 8	1
29	NC / NS	▪ Tuyau 5,5 x 8 Longueur : 0,22 m	▪ Hose 5,5 x 8 Length : 0.22 m / 23.66"	▪ Schlauch 5,5 x 8 Länge : 0,22 m	▪ Tubería 5,5 x 8 Longitud : 0,22 m	1
30	905 120 985	▪ Raccord M 1/4" T 6 x 8	▪ Fitting, model M 1/4" T 6 x 8	▪ Anschluss, AG 1/4" T 6 x 8	▪ Racor, tipo M 1/4" T 6 x 8	1
31	905 120 923	▪ Réduction	▪ Adapter	▪ Reduziernippel	▪ Reducción	1
32	050 102 624	▪ Raccord MM 1/4 NPS	▪ Fitting, model double male 1/4 NPS	▪ Doppelnippel AG 1/4 NPS	▪ Racor, tipo MM 1/4 NPS	1



**AIRMIX® PUMP
& AIRSPRAY PUMP
WITH DIFFERENTIAL AIR MOTOR
PREVENTIVE MAINTENANCE**

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

KREMLIN - REXSON

150, avenue de Stalingrad

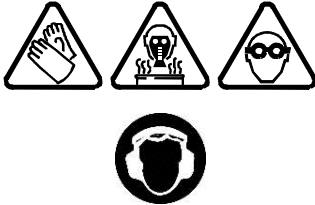
93 245 - STAINS CEDEX – France

☎ : 33 (0)1 49 40 25 25 **Fax** : 33 (0)1 48 26 07 16

www.kremlin-rexson.com

Before cleaning or removing components of the equipment, it is compulsory :

- 1 - to shut off the air supply,
- 2 - to open the fluid networks to depressurize the system,
- 3 - to shut off the machine electrical supply.



Protective clothing (gloves, protective masks, glasses, hearing protective earplug, protective clothing) should be worn to comply with the recommendations.

The working area must be correctly ventilated.

■ PUMP

Make sure that the pump is clean and in good condition to increase equipment working life.

If the pump is a standard one :

- Make sure the pump fluid outlet flange is always filled up with T lubricant (this T lubricant will normally be coloured by the paint). For that use the hole located on the transparent part of the protection housing.
- Regularly clean the wetting-cup with solvent after having drained the lubricant (Unscrew the plug placed at the upper flange).

Guards (air motor cover, coupling shields, housings ...) have been designed for safe use of the equipment.

The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards.

Make sure that the suction strainer is clean and in good condition. Clean it regularly and replace it if it is necessary.

Flush the pump as often as necessary, specially when spraying pigment filled-material.

Whatever the case, when stopping the pump, always leave it filled with material :
For a short duration shutdown, if the flushing has not been carried out, leave the pump filled with material.
For a long duration shutdown, after flushing, leave it filled with solvent.

■ SPRAY GUN

Comply with the usual instructions of spray gun servicing (refer to spray gun manual).

■ FILTER

If the pump is equipped with a filter at the fluid outlet, comply with the usual instructions of filter servicing (refer to filter manual).



**AIRMIX® PUMP
& AIRSPRAY PUMP
WITH DIFFERENTIAL AIR MOTOR
TROUBLESHOOTING GUIDE**

TRANSLATION FROM THE ORIGINAL MANUAL

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150, avenue de Stalingrad

93 245 - STAINS CEDEX – France

☎ : 33 (0)1 49 40 25 25 *Fax* : 33 (0)1 48 26 07 16

www.kremlin-rexson.com

Guards (air motor cover, coupling shields, housings ...) have been designed for safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards



CAUTION :

Before any intervention on the equipment, shut off the air supply and follow the general safety instructions. Open the drain or the gun to depressurize the gun. The ram must be in the low position.

CAUSE	SOLUTION
The pump does not start	Check the pump air supply.
Priming trouble : → Air is always coming out from the spray gun → When priming, air (or material) does not come out from the spray gun	Be sure that the spray gun is fully opened and air evacuated through this one. Air intake at the fitting or at the suction rod. Check the pump valves. If a valve is stucked by dry paint, it can be unsticked without disassembling it. Blow air pressure directly by suction fitting.
The pump does not stop at once when shutting off the spray gun : → The pump stops only on down stroke → The pump stops only on up stroke	Check exhaust valve or valve seal. Check suction valve or upper cartridge.
The pump locks with an air leakage to the motor	Check the motor valve under the cover.
On Intensive™ pump, the lubricant into the cup is fastly coloured and its level increases	Check the upper packing (tighten the cup or change seals if it is necessary).
Spraying trouble	Refer to spray gun manual.



**AIRMIX® PUMP
& AIRSPRAY PUMP
WITH DIFFERENTIAL AIR MOTOR
OPERATING PRINCIPLE AND START-UP**

TRANSLATION FROM THE ORIGINAL MANUAL

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KREMLIN - REXSON

150, avenue de Stalingrad

93 245 - STAINS CEDEX – France

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1. OPERATING PRINCIPLE

The pump (A) consists of :

- an alternating air motor (B),
- an hydraulic section (C) mechanically coupled to the air motor (B).

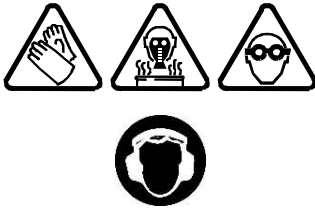
The air motor is supplied with compressed air by means of the regulator (D) (pantone 382 colour knob or red knob). The pressure is read on the gauge (E).

During its alternating movement, the air motor drives the piston of the hydraulic section (C). The fluid is drawn in (L) and forced under pressure in (N). Due to its design, this pressure is always the one read on the gauge (E) x pump ratio.

The spray air pressure of the gun is adjusted by means of the regulator (black or grey knob) (F) and the pressure can be read on the gauge (G).

- To adjust the fluid flow rate, turn the pantone 382 colour knob or red knob (D) - (Gauge E).
- To adjust the spray air, turn the black knob or grey knob (F) - (Gauge G).

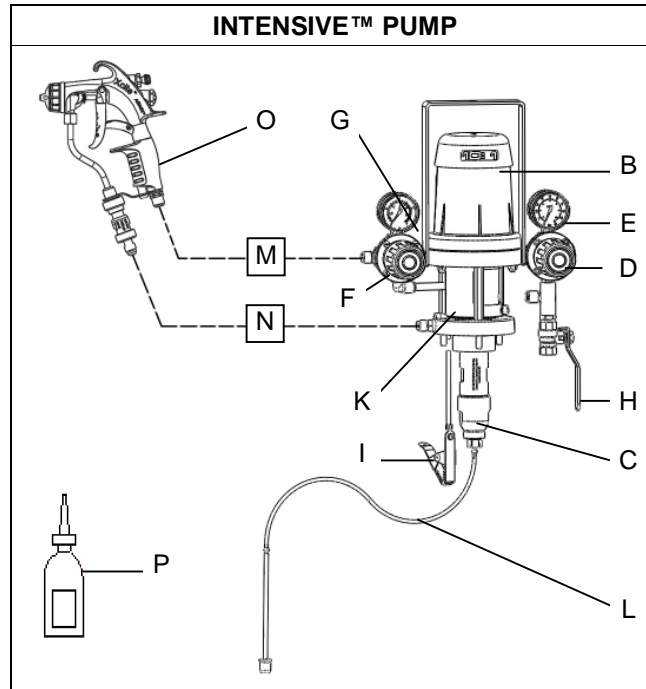
2. START-UP



Protective clothing (gloves, protective masks, glasses, hearing protective earplug, protective clothing) should be worn to comply with the recommendations.

The working area must be correctly ventilated.

2-1 FILLING



Captions :

A	Intensive™ pump (B + C)	K	Spring or protection carter
B	Motor	L	Suction rod
C	Fluid section	M	Air static (static conductor)
D	'MOTOR AIR' regulator	N	HP fluid section
E	Gauge	O	AIRMIX® gun or airspray gun
F	'GUN AIR' regulator	P	T lubricant (125 ml / 4.4 oz)
G	Gauge		
H	Air inlet valve		
I	Ground		

(For specific installation, please contact your KREMLIN REXSON representative).

Guards (air motor cover, coupling shields, housings ...) have been designed for safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards

Start up procedure :

- 1 - Ground the pump.
- 2 - **If the pump is an Intensive™ one, fill the wetting cup (S) with T lubricant (P) or with an appropriate cleaning solvent.**
- 3 - Unscrew the air regulators (D and F).
- 4 - Interconnect the equipment with the air pressure network (clean and dry air - P < 6 bar / 87 psi). Install a water drop, model 3/8 if it is necessary.
- 5 - Connect all the hoses (air hose and fluid hose) as well as the gun (O).
- 6 - Remove the gun air cap by unscrewing the cap ring and nozzle (only in case of an Airmix® gun).

■ **FLUSHING WITH SOLVENT**

- 7 - Immerse suction rod (L) into material container.
- 8 - Open pump air pressure valve (H).
- 9 - Point the spray gun, not supplied with air, towards the material container and press the trigger.
- 10 - Increase **gradually** the air regulator (D) so that the pump runs slowly (Pressure between 0.5 and 1 bar / 7.25 to 14.5 psi). When material flows out regularly, release the trigger.

■ **PRIMING WITH MATERIAL**

- 11 - Remove suction rod (L) from material container and immerse it in a solvent-filled container (take all appropriate precautions in the presence of flammable solvents).
- 12 - Point the spray gun, not supplied with air, towards the material container and trigger the gun until the material flows out regularly.

■ **WORK**

- 13 - Reinstall the ring, the aircap and the nozzle (only in case of an Airmix® gun) on gun.
- 14 - Adjust air regulator (D) to get the appropriate material pressure and flow rate.
- 15 - **Gradually** open air regulator (F) to adjust spraying air to obtain the required spray pattern.

2-2 PUMP SUPPLIED IN GRAVITY

➡ **CAUTION: The pumps can be supplied in gravity but not in filling.**

Interconnect the pump fluid inlet with the gravity cup supply hose and start up the pump as previously indicated.

3. SHUTDOWN AT THE END OF THE WORK

▪ SHORT DURATION SHUTDOWN

- 1 - Decrease the material pressure of air regulator (D) until reading **0 bar / 0 psi** on gauge (E).
- 2 - Trigger the gun to depressurize the system.
- 3 - Unscrew the gun air regulator (F) or disconnect the gun air inlet.
- 4 - Remove the gun air cap and the nozzle (only in case of an Airmix® gun) of the spray gun and soak it into solvent.

▪ LONG DURATION SHUTDOWN

- 1 - Decrease the material pressure of air regulator (D) until reading **1 bar / 14.503 psi** on gauge (E).
- 2 - Unscrew the gun air regulator (F) or disconnect the gun air inlet.
- 3 - Remove the gun air cap and the nozzle (only in case of an Airmix® gun) from the spray gun and soak it into solvent.
- 4 - Remove the suction rod from the material container and immerse it in a solvent-filled container. Take all the appropriate precautions in the presence of flammable solvents.
- 5 - Point the gun towards the container and trigger the gun. When the solvent flows out, point the gun towards the recovery container.
- 6 - When the solvent flows out clean, release the gun trigger.

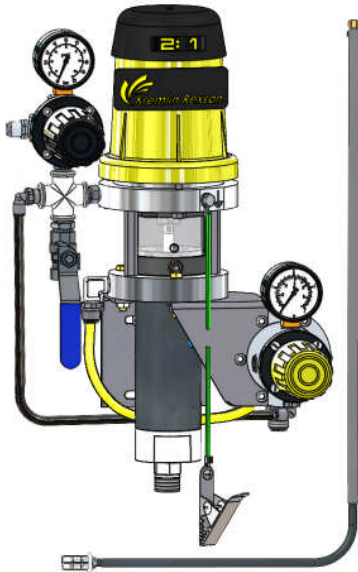
Nota : If the pump is an Intensive™ one, release the spray gun trigger when the pump piston is in a low position. To prevent from damaging the seals when starting once again the pump, the piston must be immersed into solvent.

- 7 - Fully unscrew the air regulator (D) and shut off the compressed air valve (valve H).
- 8 - Trigger the spray gun to decompress the hoses. Therefore, the pump and the hose remain filled with solvent at the atmospheric pressure.

4. SAFETY DEVICE

**Guards (air motor cover, coupling shields, housings ...) have been designed for safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards**

AIRMIX® pump : A relief-valve (setting : 6.5 bar / 94 psi) is fitted on the pump air motor - thus protecting this one from an overpressure which could damage it.



LOW-PRESSURE PUMP

EOS 02-C85

TECHNICAL FEATURES

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

KREMLIN - REXSON

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www.kremlin-rexson.com

1. DESCRIPTION

- Compact airspray pump.
- Low maintenance and ease of use

Recommended for :

- Supplying one or several spray guns,
- Paints and inks, Epoxy, Adhesives,
Water-based (stainless steel version only)

2. TECHNICAL FEATURES

Motor type 340-2
 Pump body type C 85
 Theoretical pressure ratio 2/1
 Effective pressure ration 1,8/1

Wetted parts :

▪ Standard pump :

Hard chrome stainless steel, Stainless steel, Aluminium alloy

▪ Stainless steel pump :

Hard chrome, Stainless steel.

Tightness packings :

Polyethylene GT (upper cartridge).
 Acetal resin (exhaust valve seal).

Air motor stroke.	45 mm	2"
Air motor section	35 cm ²	35 cm ²
Hydraulic section	19 cm ²	19 cm ²
Delivery per cycle (double acting pump)	85 cc	3 fl.oz
Number of cycle	12 per liter	12 per liter
Fluid delivery (30 cycles)	2.6 l	2.6 l
Maximum air operating pressure	6 bar	87 psi
Maximum discharge pressure	10 bar	145 psi
Weighted sound pressure (LAeq)	76 dBa*	76 dBa*
Maxi. operating temperature	60°C	140°F
Weight	5.5 kg	12 lbs

* Test conditions - Noise level :

- Test duration : 30 s,
- Motor air pressure : 6 bar / 87 psi,
- Material used : water,
- Flow rate : Pump adjusted at 20 cycles/minute.

▪ FITTINGS

		Bare pump	Pump assembly
Air	Inlet	Female 1/4 NPS	Female 3/8 BSP (air supply)
	Outlet	-	Male 1/4 NPS (spraying air)
Material	Inlet	Male 18 x 125	Suction rod
	Outlet	Female 1/4 NPS	Male 3/8 NPS

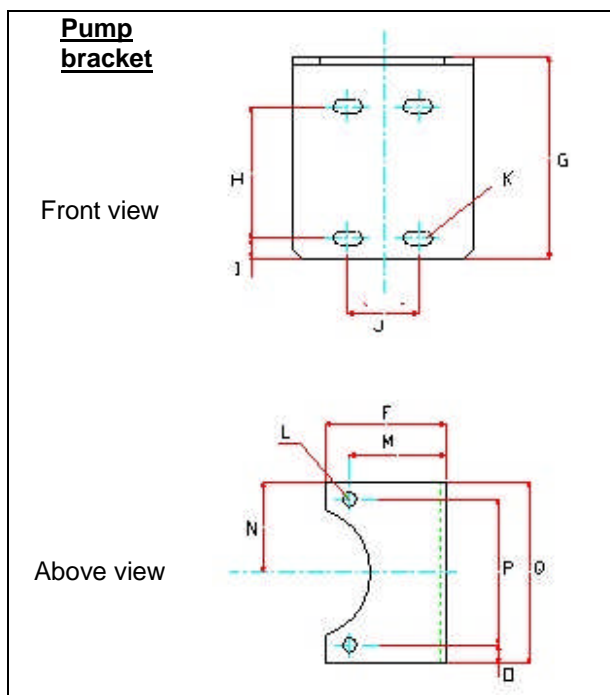
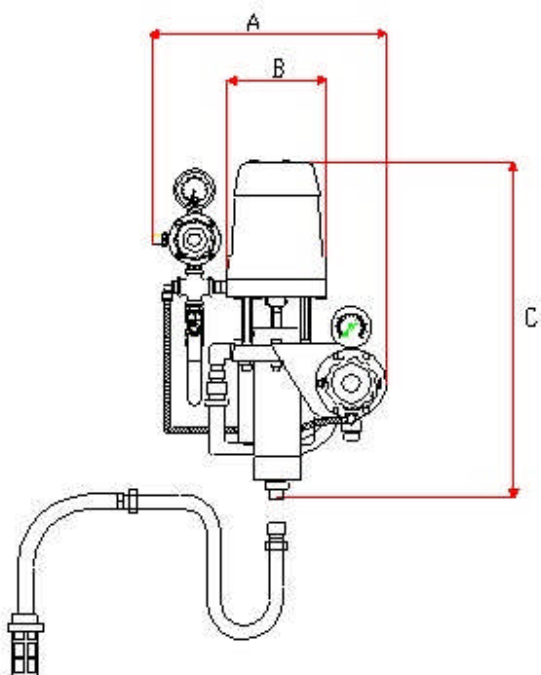
▪ HOSES WITH FITTINGS

Pump air supply hose (minimum Ø for a 5m / 16.5 ft length) : Ø 10 mm / 3/8" dia

Fluid hose (between pump fluid outlet and spray gun) : 7 mm ID / 1/4" dia or 10 mm ID / 3/8" dia

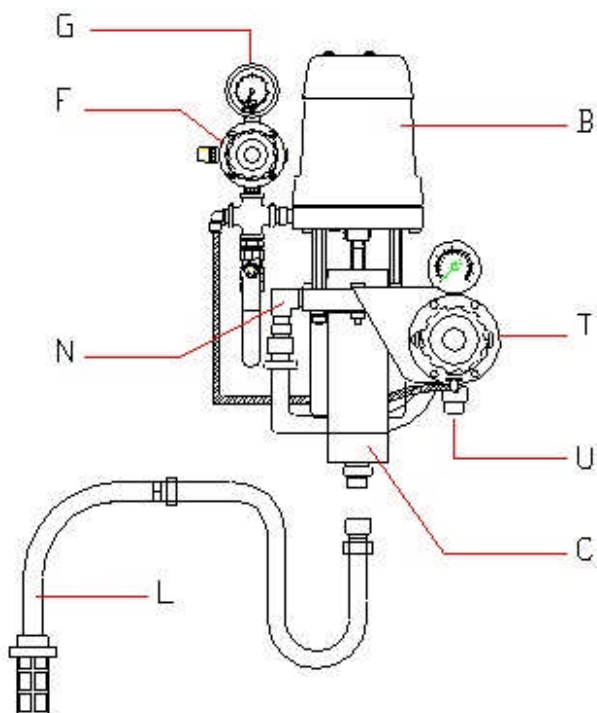
Air hose (between "GUN AIR" regulator and spray gun) : 7 mm ID / 1/4" dia or 8 mm ID / 5/16" dia

▪ DIMENSIONS



Ind.	mm	"	Ind.	mm	"	Ind.	mm	"	Ind.	mm	"
A	280	11	B	120	4.8	C	410	16.2	F	60	2.36
G	100	3.9	H	65	2.56	I	10	0.4	J	35	1.38
K	Ø 7x15	0.27x0.6	L	Ø 7	0.27	M	48	1.9	N	45	1.8
O	9	0.35	P	72	2.83	Q	90	3.6			

▪ **WORKING : PUMP WITH 2 REGULATORS**



The pump consists of :

- an alternating air motor (B).
- an hydraulic section (C) mechanically coupled to the motor (B).

The motor is directly supplied with compressed air from regulated network (maximum 6 bar / 87 Psi).

While doing its alternating movement, the motor drives the piston of the hydraulic section (C). The fluid is drawn (L) and forced under pressure into (N).

The pump is equipped with a fluid regulator (T), the material flows out in (U) → thus the fluid flow rate adjustment is done by means of this fluid regulator.

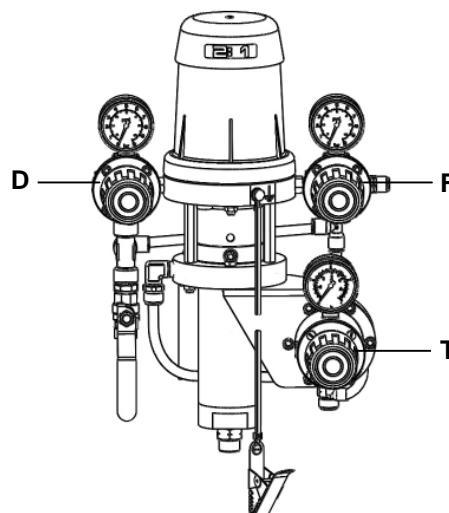
The gun air pressure is regulated with the air regulator (F) and this pressure can be read on the gauge (G).

➡ The pump air supply pressure must exceed by 1.5 to 2 bar / 22 to 29 psi (minimum) the fluid pressure indicated by the fluid regulator (T).

▪ **WORKING : PUMP WITH 3 REGULATORS**

- 1 - Screw the air regulator (D) with the knob (pantone 382 colour) to adjust the air supply pressure of the air motor of the pump.
- 2 - Screw the fluid regulator (T) to adjust the fluid flow at the outlet of the pump.
- 3 - Screw the air regulator (F) with the black knob to adjust the atomizing air supply pressure of the gun.

➡ The pump air supply pressure must exceed by 1.5 to 2 bar / 22 to 29 psi (minimum) the fluid pressure indicated by the fluid regulator (T).




3. INSTALLATION

The pumps are designed to be installed in a spray booth.

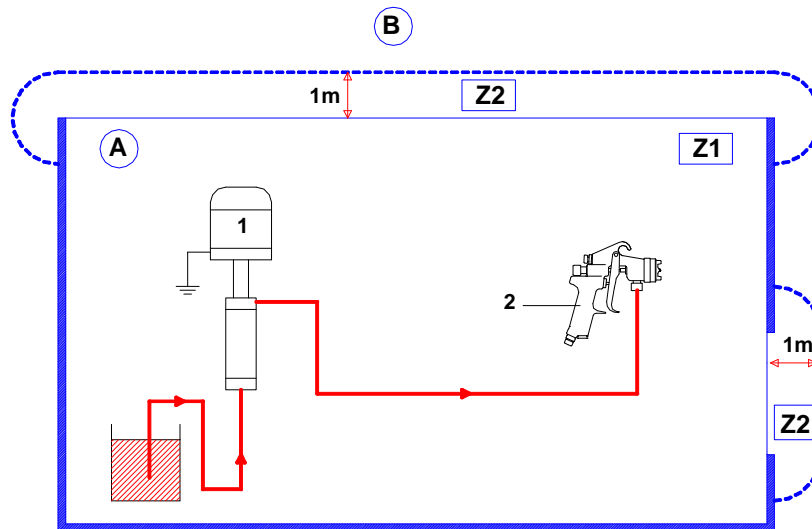
■ DESCRIPTION OF THE LABEL MARKING

Marking in accordance with the ATEX Directive



KREMLIN REXSON logo	Manufacturer label
STAINS FRANCE	Address of the manufacturer
TYPE	Pump model
	II : group II 2 : class 2 Surface equipment meant to area where explosive atmospheres due to gas, vapours, mists are liable to appear from time to time in usual operating G : gas
IIA T3	IIA : Gas group for the equipment category T3 : Maximum temperature surface : 200°C / 392°F
Type de pompe / Pump type	Pump version
Rapport de pression / Pressure ratio	Pump pressure ratio
Débit par cycle / Fluid flow per cycle	Fluid section capacity
Pression air max. / Max. air pressure	Maximum pump motor air supply pressure
Pression prod max. / Max. fluid pressure	Maximum fluid pressure at the outlet of the pump
Numéro de série / Serial number	Number given by KREMLIN REXSON. The four first numbers indicate the manufacturing year.

■ INSTALLATION DIAGRAM



Ind.	Description
A	Explosive area area 1 (Z1) or area 2 (Z2) : spray booth
B	Non explosive area

Ind.	Description
1	Pump
2	Spray gun



The 1 m / 39.37" distance indicated in these diagrams is given for information purposes only and hold harmless to KREMLIN REXSON. The user is responsible for the extraction and conditioning of the painting area where the equipment is used, for working conditions conditions (refer to EN 60079-10 standard). The 1 m / 39.37" distance may be modified if trials carried out by the user deem this necessary.